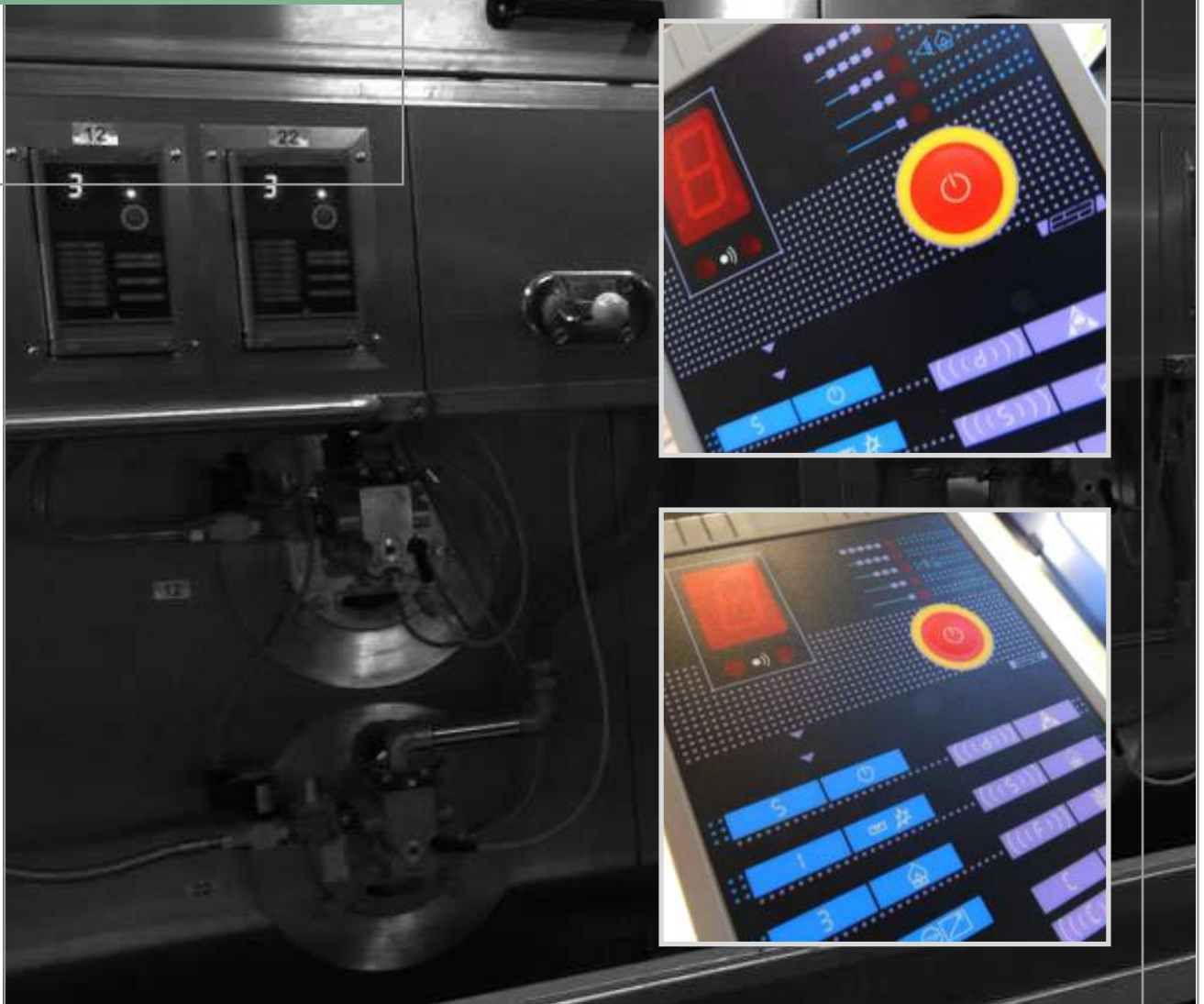# Burner control and flame detector for permanent and not-permanent operation

ESA REFLAM-H (E7802 rev. 01 - 20/04/2017)

## GENERAL WARNINGS:



■ All installation, maintenance, ignition and setting must be performed by qualified staff, respecting the norms present at the time and place of the installation.

■ To avoid damage to people and things, it is essential to observe all the points indicated in this handbook. The reported indications do not exonerate the Client/User from observing general or specific laws concerning accidents and environmental safeguarding.

■ The operator must wear proper DPI clothing (shoes, helmets...) and respect the general safety, prevention and precaution norms.

■ To avoid the risks of burns or high voltage electrocution, the operator must avoid all contact with the burner and its control devices during the ignition phase and while it is running at high temperatures.

■ All ordinary and extraordinary maintenance must be performed when the system is stopped.

■ To assure correct and safe use of the combustion plant, it is of extreme importance that the contents of this document be brought to the attention of and be meticulously observed by all personnel in charge of controlling and working the devices.

■ The functioning of a combustion plant can be dangerous and cause injuries to persons or damage to equipment. Every burner must be provided with certified combustion safety and supervision devices.

■ The burner must be installed correctly to prevent any type of accidental/undesired heat transmission from the flame to the operator or the equipment.

■ The performances indicated in this technical document regarding the range of products are a result of experimental tests carried out at ESA-PYRONICS. The tests have been performed using ignition systems, flame detectors and supervisors developed by ESA-PYRONICS. The respect of the above mentioned functioning conditions cannot be guaranteed if equipment, which is not present in the ESA-PYRONICS catalogue, is used.

## DISPOSAL:

To dispose of the product, abide by the local legislations regarding it.

## GENERAL NOTES:

■ In accordance to the internal policy of constant quality improvement, ESA-PYRONICS reserves the right to modify the technical characteristics of the present document at any time and without warning.

■ It is possible to download technical sheets which have been updated to the latest revision from the **www.esapyronics.com** website.

■ The products manufactured by ESA-PYRONICS have been created in conformity to the **UNI EN 746-2:2010** Norms: Equipment for industrial thermal process - Part 2: Safety requirements for combustion and the movement and treatment of combustible elements. This norm is in harmony with the Machine Directive **2006/42/CE**. It is certified that the products in question respect all the requirements prescribed by the above mentioned Norms and Directives.

■ Certified in conformity with the **UNI EN ISO 9001** Norm by DNV GL.

## CERTIFICATIONS:

**ESA REFLAM-H** conforms to the **2016/426/EC** Gas Regulation according to the **KIP-16423/G** certificate issued by notified body **0476**. **ESA REFLAM-H** conforms also to the European Directives: Low voltage directive **2014/35/EC**, Electromagnetic immunity **2014/30/EC**, in conjunction with the **EN298** and **EN746-2**. The products conform to the requests for the Euroasia market **EAC** (Russia, Belarus and Kazakhstan).

$C \in$ EAC

## ASSISTANCE/CONTACTS:

ESA REFLAM-H is a flame detector or a microprocessor burner control device equipped with inputs and outputs for controlling and signaling the flame presence for multiple-nozzle burners or for all the applications in which it is impossible to directly control the fuel gas.

The instrument makes two voltage free outputs available: one is a status signal contact while the other is a safe flame presence contact for the control of fuel gas which can assume a different behavior depending on the programme and which allows the connection of valves that have a different voltage compared with ESA REFLAM-H.

## APPLICATIONS

■ Flame detector with signalling to remote devices by means of digital signals or ECS serial communication.

■ Automatic burner control for multi-nozzle or multi-flame burners.

■ Gas and oil burners with any type of capacity, with permanent or non-permanent operation.

■ Burners with electrode, unirod and UV detection (also combined).

■ Permanent operation by electrode detenction or by UV scanner and shutter.

■ Package burners with complete ignition cycle control (blower, air regulation valve, pressure switch and air flow switch).

■ Plants with burner control via digital signals or ECS serial communication.

■ Personalized burner control via optional configuration cards.

## CHARACTERISTICS

### GENERAL:

■ Voltage supply:             115 Vac or 230 Vac +10 ÷ -15%
■ Frequency supply:                          45÷65 Hz
■ Type of supply:                         phase-neutral, not appropriate for phase-phase systems
■ Neutral:                       suitable for ground and non ground neutral systems
■ No-load absorption:                        5 VA max
■ Working temperature (mode 1,3,4):        0÷60 °C
■ Working temperature (mode 2) without expansion:
                                             0÷70 °C
■ Storage temperature:                     -20÷80 °C
■ Protection degree:IP54 (for wiring use specific glands)
■ Mounting position:                              any
■ Working environment:    not suitable for explosive or corrosive environments
■ Container:                  Thermosetting glass fiber
■ Size:                            200×120×93 mm
■ Mass:                                      1.300 g



F7082I03



F7082I04

## CHARACTERISTICS

**INPUTS AND OUTPUTS:**

- Voltage to the flame detection probe: max 300 Vac
- Minimum ionization current: 2,4 µA ± 0,3 µA
- Current limits to the probe: 1 mA
- Flame signal display: 0 ÷ 90 µA
- Detection probe type: electrode or scanner ESA UV-2
- Probe line length to electrode or UV-2 detection: < 30 m
- Insulation between the probe conductors: > 50 MΩ (cables with double insulation or double protection)
- HV cable length from ignition transformer: maximum 2 m
- Distance between ignition electrode and burner mass: 3 mm ± 0,5
- Digital input voltage: the same as the supply voltage
- Digital input absorption: max 5mA
- Filter for digital input: RC 100 Ω - 0,47 µF - 250 Vac
- Digital output and ignition transformer voltage: the same as the supply voltage
- Maximum current per single output in voltage: 1,5 A (2 A for ignition transformer)
- Fuel valve output (MODE 1,3,4): free voltage safe SPST contact
- Maximum current and voltage for fuel valve output (MODE 1,3,4) : 1,5A, 24÷230 Vac, 24÷48 Vdc
- Flame detected safe output (MODE 2)*: free voltage safe SPDT contact
- Maximum current and voltage for flame detected output (MODE 2) : 1,5A, 24÷230 Vac, 24÷48 Vdc
- Status indication output: free voltage SPDT contact
- Maximum current and voltage for indication output: 1,5A, 24÷230 Vac/Vdc
- Outputs protection fuse: 3.15A rapid (**) replaceable
- Flame detected or fuel valve output fuse: 3.15A rapid (**) replaceable
- Internal relay protection fuse: 4 A not replaceable
- Instrument protection fuse: 1 A not replaceable
- Minimum voltage supply to maintain output: 70Vac (version 115Vac) and 140Vac (version 230Vac)

- EXP-2, EXP-4 and EXP5 expansion card input voltage: 24 Vac/Vdc, 115 Vac, 230 Vac
- EXP-2, EXP-4 and EXP5 expansion card input absorption: max 5mA
- EXP-2, EXP-4 and EXP5 expansion card output voltage: the same as the supply voltage
- EXP-2, EXP-4 and EXP5 expansion card output maximum current: 2A (not protected by internal fuse)

\* NC contact safety output available only in mode 2
\*\* On request it is possible to implement a fast fuse 4A.

**PARAMETERS:**

- Purging or waiting time before ignition: 0 ÷ 99 sec or 2 ÷ 20 min
- 1st gas stage safety time*: 1 ÷ 25 sec
- Regulation delay time*: 0 ÷ 25 sec
- Reaction time*: 1 ÷ 20 sec
- Shut off purging or waiting time: 0 ÷ 99 sec or 2 ÷ 4 min
- Accepted remote unlocks: max 5 in 15 minutes
- Flame sensor check on permanent operation: in 1 hour
- Auto shut down for test with non permanent operation: in 24 hours
- Behaviour at flame loss: configurable
- 1st gas stage burner functioning: configurable
- Air valve functioning: configurable

\* These parameters must be set according to the norm that is applicable at the time of installation.

## DESCRIPTION

ESA REFLAM-H is a microprocessor flame detector or burner control device equipped with inputs and outputs for controlling and supervising burners with permanent functioning, fit for applications in which the burners remain running for more than 24 hours. The instrument has four different behavior of operation. For multi-nozzle or multi-flame burners, the presence of an illegal flame can be monitored and the ignition transformer can be remotely controlled by means of the start input. The ESA REFLAM-H also have a digital configurable input and output, in particular the digital input is necessary in high temperature applications to activate specific functioning (see Norm EN746-2), whilst the digital output is used to check the UV-2 sensor during permanent operation. Depending on the working time and on the type of burner flame detection, it is possible to define the sensor's check method by selecting from the internal check of the ionization probe every hour, external check of the UV-2 sensor via the dimming shutter every hour or shut down every 24 hours for non permanent operation with UV-2.

ESA REFLAM is equipped with an ECS serial interface that enables the ignition transformer to be activated and flame presence to be monitored remotely, permitting the control of several instruments by means of the serial communication.

---

**CONTROL BY SERIAL COMMUNICATION**
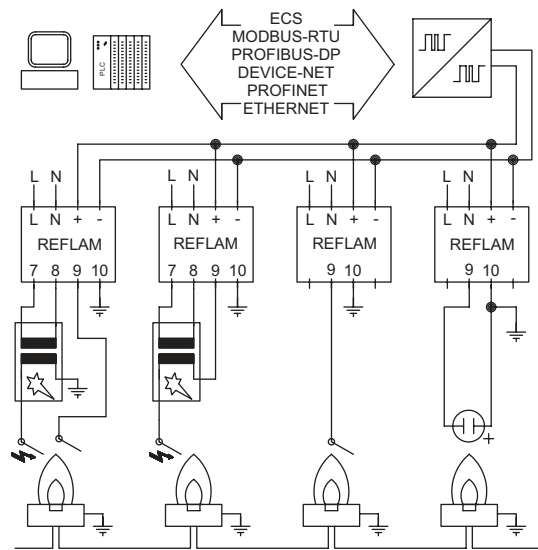


D7802I01

---

A local Start/Stop pushbutton is found on the front panel, together with a display showing the cycle, a bar graph flame signal indicator and two LEDs for configuration of the serial address using infrared. The instrument also makes a Start/Stop input available for remote control.

ESA REFLAM-H is supplied in a robust thermosetting casing designed for housing the TAR-10 ignition transformer and for the cable outlets, that can be pre-wired on request. ESA REFLAM-H permits the parameters and modes of operation to be configured according to the requirements of the application using dedicated programming software. Devices or specific serial communication can be applied to all devices. The installation of the expansion cards precludes the possibility of mounting the ignition transformer inside the instrument.The available expansions are indicated below:

## DESCRIPTION

■ **ESA EXP-2**: expansion that allows to control a package type burner, able to activate the air valve or blower, check the air pressure switch status and control the air damper during the prepurge and burner ignition phases.
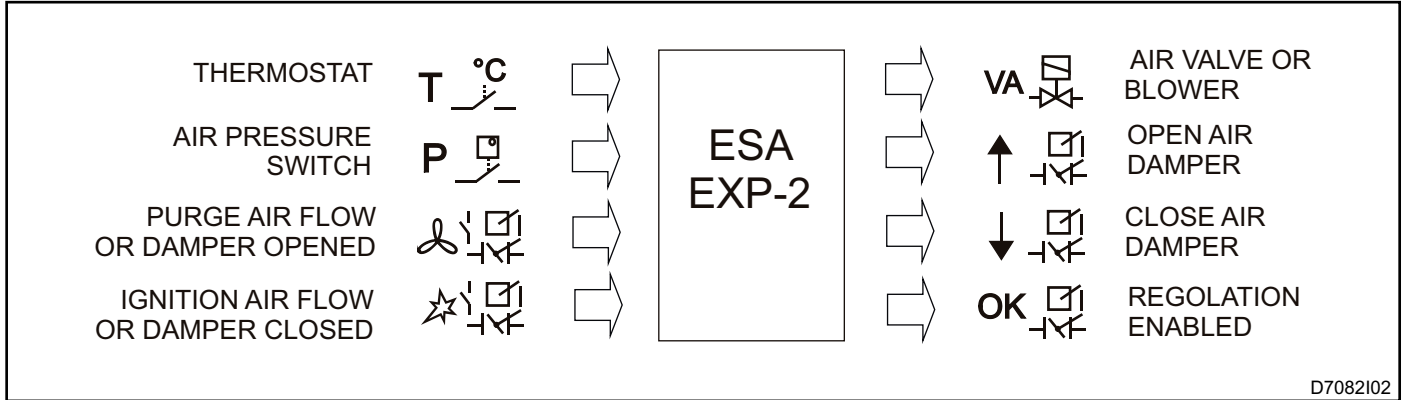


■ **ESA EXP-3**: expansion allowing to interface the flame control with the most common field bus.

For detailed information refer to specific data sheet E7015.
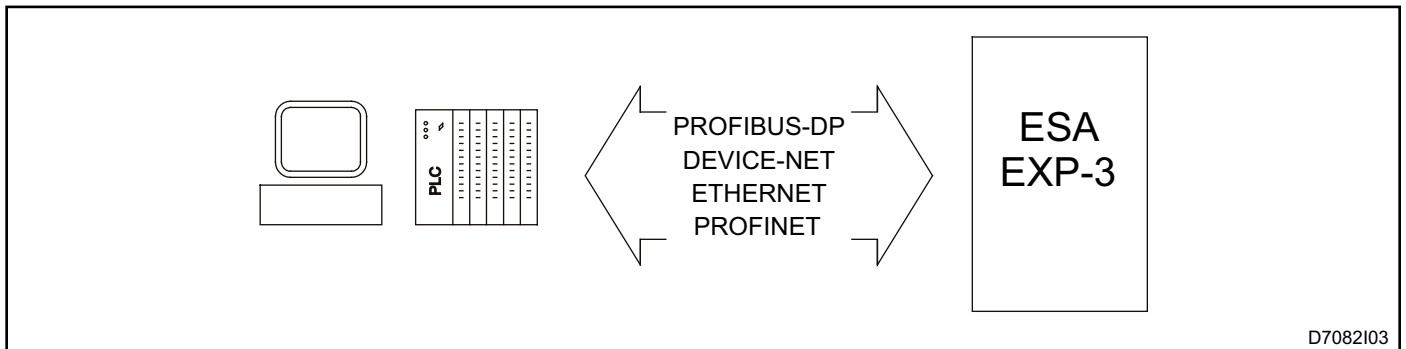


■ **ESA EXP-4**: expansion having four digital inputs and four digital outputs as well as an analogical input and output, and a serial interface that allows to control the card from remote. For detailed information refer to specific data sheet E7016.
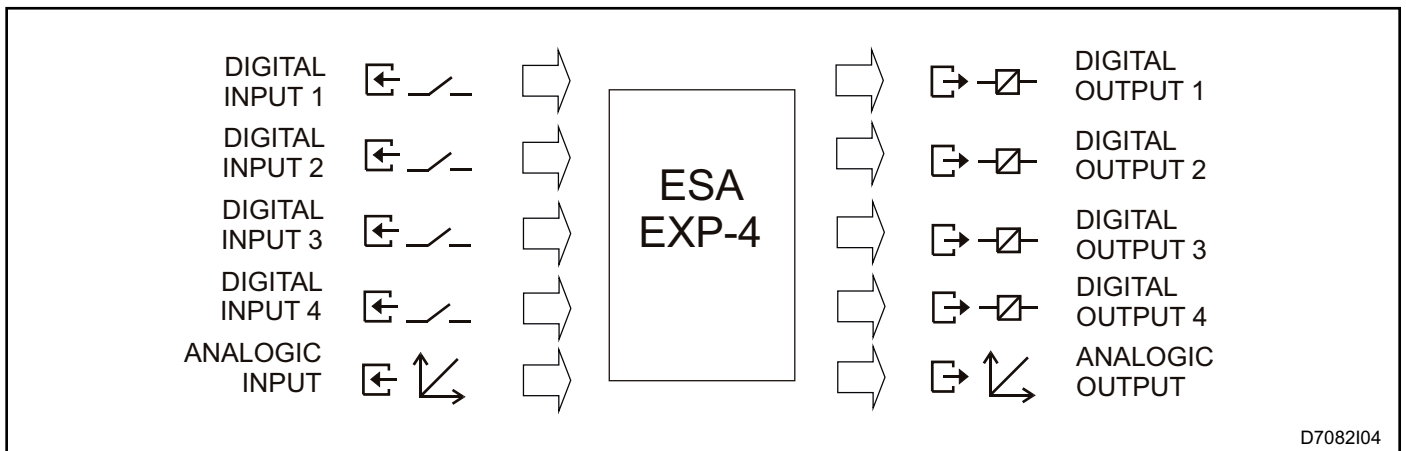


■ **ESA EXP-5**: expansion that has four digital inputs and four digital outputs with predefined functions.

For detailed information refer to the specific data sheet E7017.

## DISPLAY AND LOCAL BUTTON SECTION

**DISPLAY**

ESA REFLAM-H displays different codes to indicate the flame control functioning and lockout statuses. Fixed symbols indicate normal operating conditions or certain non resettable faults, whilst lock or resettable fault conditions are indicated by flashing symbols.

**Normal operation phases**

| DISPLAY | STATUS | DESCRIPTION |
|---|---|---|
| 8 | FIXED | Auto diagnosis phase in which the instrument checks the effciency of its internal components. This phase is carried out each time the device is powered or every time the burner is reignited (duration of about 2s). |
| S | FLASHING | Waiting phase in which the instrument waits for the condition to be unlocked by the operator. It can be unlocked by the local button, remote button or by serial communication. This phase only occurs at power on in MODE 4 "Stand-by". |
| S | FIXED | Phase waiting for the Start/Stop command or ignition command by serial communication when operating in MODEs 1 and 3. Phase waiting for flame signal detection when operating in MODE 2. |
| t | FIXED | Stopping phase for adjustment requested by the thermostat. The instrument keeps the burner off and waits for the ignition command, forces the air damper to close and deactivates the other outputs. |
| A | FIXED | Air pressure switch waiting phase after having activated the air valve (or combustion blower), or burner stop waiting for the air pressure switch during normal operation regime. This last behaviour occurs when the "Air pressure switch" parameter is programmed on "Waiting". |
| n | FIXED | Air damper opening phase waiting for the limit switch of the maximum position reached or for the minimum purge flow switch (FSL) consent, to purge with maximum air flow. This phase occurs with expansion cards when the "Air flow or damper switch control" parameter is programmed on "Local, Remote or FSL enable purge", or if the function assigned to the digital input is "FSL enable purge". |
| P | FIXED | Chamber purging or waiting phase before burner ignition. In applications with controlled cooling, this status indicates the phase in which only the air valve is on. During this phase flame absence is checked otherwise lockout is determined due to illegal flame. |
| u | FIXED | Air damper closing phase waiting for the limit switch of the minimum position reached or for the consent from the maximum ignition flow switch (FSH) consent, to carry out ignition at minimum power. This phase only occurs with expansion cards when the "Air flow or damper switch control" parameter is programmed on "Local, Remote or FSH enable ignition", or if the function assigned to the digital input is "FSH enable ignition". |
| G | FIXED | Check or waiting phase for signal presence from the ZSL limit switch indicating the 1st stage gas valve closed. This phase is present just before burner ignition. |
| 1 | FIXED | 1st stage burner ignition phase, lasting the same amount of time as the first safety time. The instrument activates the ignition transformer and 1st gas stage solenoid valve, then at the end, deactivates the transformer and checks the flame formation. |
| 2 | FIXED | Burner flame stability check phase: at the end of this the instrument checks the efficiency of the flame amplifier. |
| 3 | FIXED | Steady operation with flame detection. In this phase, the status output is enabled and the ignited burner output or fuel valve output held until shutdown is requested following a Start/Stop command or a serial command. |

| DISPLAY | STATUS | DESCRIPTION |
|---|---|---|
| y | FIXED | Detection system check phase in which the instrument verifies that the flame is extinguished in a maximum time of 20 seconds after burner shut down, otherwise there is lockout for illegal flame. |
| C | FIXED | Chamber cooling phase with maximum air flow. In applications with three-position air valve, the air valve is brought to maximum opening . During this phase flame absence is checked otherwise lockout is determined due to illegal flame. |
| c | FIXED | Chamber cooling phase with minimum air flow.  In applications with three-position air valve, the air valve is driven to the minimum opening . During this phase flame absence is checked otherwise lockout is determined due to illegal flame. |
| 8. | FIXED DOT | Chamber purging or waiting phase following burner shut down. During this phase the instrument does not accept any command and displays the phase or lockout code that caused shut down, besides the fixed decimal point. |
| H | FIXED | Stop phase for regulation requested by serial communication. The instrument keeps the burner off, waits for an ignition command, forces the air shutter to close and deactivates all the other outputs. |
| b | FIXED WITH FLASHING DOT | High temperature operation with no flame reading, specific for MODE 1 operation when the high temperature commands the flame bypass. In this phase, the fuel control output is kept active. As soon as the instrument detects the presence of a flame, the indication on the display switches to the steady state condition. |
| 8. | FLASHING DOT | High temperature functioning on. During this operation the instrument displays the lockout or phase code, besides the flashing decimal point. If the high temperature function provides only the prepurge exclusion, this indication is present in all the phases prior to the ignition of the burner. |

**Lockout or failure**

| DISPLAY | STATUS | DESCRIPTION |
|---|---|---|
| 0 | FLASHING | Manual stop generated by the operator via the local or remote button when the burner is in a normal operation phase. The instrument keeps the burner off and waits for the unlock that can be given by local button, remote button or serial communication. |
| d | FLASHING | Lockout due to the detection of an illegal flame, during the phases before the burner ignition phase or after the shut down phase. The causes can be found in the detection system (broken probe or presence of humidity in UV-2) or in a gas leakage from the solenoid safety valve that allows the burner to remain on. |
| U | FLASHING | Lockout due to the missing flame formation during 1st gas stage burner ignition. The causes can be found in the ignition system (no spark from the electrodes or broken transformers), in the bad flow regulation of fuel and combustion agents, or in the detection system (broken probe, interrupted cables, ground not connected). Specifically, in the first two cases the flame does not ignite, whilst in the last case the flame forms but ESA ESTRO is unable to detect it. |
| F | FLASHING | Lockout due to the flame signal loss during normal burner operation. The causes can be found in the flow regulation of combustion air and fuel (rapid flow variations, regulation out of allowed range). Furthermore, this lockout condition is due to malfunctioning of the sensibility probe dimming shutter when permanent operation is on with UV detection, if this does not open after the hourly check. |

| DISPLAY | STATUS | DESCRIPTION |
|---------|--------|-------------|
| **C** | **FLASHING** | Lockout due to the extended absence of serial commands by the remote supervisor, for a longer period of time than the period programmed in the "Communication timeout" parameter. |
| **2** | **FIXED** | Malfunctioning is due to the presence of the air pressure switch signal before the instrument has activated the combustion blower. The causes can be found in the incorrect wiring or in a fault in the air pressure switch. During normal operation, this indication appears for a few seconds during the air pressure signal test. |
| **2** | **FLASHING** | Lockout due to the presence of the air pressure switch signal before the instrument has activated the combustion blower over the time limit or due to the malfunctioning of the internal circuit related to the air pressure switch input. The causes can be found in the incorrect wiring or in a fault in the air pressure switch. |
| **A** | **FLASHING** | Lockout due to the missing air pressure switch signal after having activated the air valve or during normal burner operation. The causes can be found in the combustion air flow (blocked filters, blower off) or in a pressure switch failure. |
| **n** | **FLASHING** | Lockout due to the presence of the maximum position limit switch signal or minimum purge flow switch (FSL), before the instrument has commanded the air damper to open. Furthermore, this lockout can occur when the prepurge FSL check is on, but when the signal is received the input test result is negative. The causes can be found in the incorrect wiring or regulation of the air shutter limit or flow switch. |
| **u** | **FLASHING** | Lockout due to the presence of the minimum position limit switch signal or maximum ignition flow switch (FSH), before the instrument has commanded the air damper to close. Furthermore, this lockout can occur when only the FSH ignition check is on, but when the signal is received the input test result is negative. The causes can be found in the incorrect wiring or regulation of the air shutter limit or flow switch. |
| **⌐** | **FLASHING** | Lockout due to the failure of the air damper to close at the end of purging. The instrument waits for the minimum position limit switch signal for a maximum of 150 seconds from the closing command. The causes can be found in the incorrect wiring or regulation of the air damper limit or flow switch. |
| **0** | **FLASHING** | Lockout due to a failure in the flame detection probe. The causes can be found in the breaking of the probe, a short circuit of the probe or in its ground connection (burner body), in the inverted connection of the ESA UV-2 sensibility probe, in the incorrect ground connection of the instrument or in the strong currents on the furnace mass (welding machines operating, etc). |
| **7** | **FLASHING** | Lockout due to malfunctioning of the internal flame amplifier detected after ignition or during the periodic check or the flame amplifier sensor. Furthermore this lockout is due to the malfunctioning of the dimming shutter probe when the permanent operation with UV detection is running. The causes can be found in the incorrect wiring or in the functioning of the UV-2 shutter. Otherwise, if after an attempt to reset the problem reoccurs, the instrument must be sent back to the manufacturer. |
| **b** | **FLASHING** | Lockout due to the malfunctioning of the internal circuit related to the thermostat input. If after an attempt to reset the problem reoccurs, the instrument must be sent back to the manufacturer. |

| DISPLAY | STATUS | DESCRIPTION |
|---------|--------|-------------|
| E | **FLASHING** | Lockout due to an error in the internal memory reading. The failure can be temporary or final. The causes can be found in the incorrect connection to ground of the instrument or of the connected ignition devices, in the missing suppression filter in the ignition electrode connector, or else in the strong electromagnetic disturbances in the atmosphere or in the power supply. If after an attempt to reset the problem reoccurs, the instrument must be sent back to the manufacturer. |
| G | **FLASHING** | Lock out due if the ZSL gas valve limit switch signal is missing for more than 5 seconds prior to ignition or if the actual limit switch has not been released after 10 seconds following the ignition phase. The causes can be found in possible incorrect wiring or in the adjustment of the limit switch of the valve. |
| ⊢ | **FLASHING** | Lockout due to missing communication with the optional card, if the presence of the expansion card has been configured. The causes can be found in the incorrect programming or in a card failure; in the first case check the programming, whilst in the second case if after an attempt to reset the problem reoccurs, the instrument must be sent back to the manufacturer. |
| ō | **FLASHING** | Lockout due to a short circuit in the internal command relay. If after an attempt to reset the problem reoccurs, the instrument must be sent back to the manufacturer. |
| 9 | **FIXED (1)** | Malfunctioning due to the front button or the digital input button (if the reset/stop function from remote is on) that are blocked as if pressed during the auto diagnosis of the instrument. The causes can be found in the connection and control of the remote reset, in the possible absence of the RC filter, or front button failure. To reset the alarm, cut off the power to the instrument for a few seconds. |
| ≡ | **FIXED (1)** | Malfunctioning due to memory corruption or a failure in the safety system. The failure can be temporary or final. The causes can be found in the incorrect ground connection of the instrument or of the connected devices, in the missing suppression filter in the ignition electrode connector, or else in the strong electromagnetic disturbances in the atmosphere or in the power supply. To reset the alarm, cut off the power to the instrument for a few seconds. If the problem reoccurs, the instrument must be sent back to the manufacturer. |
| ō̲ | **FIXED (1)** | Malfunctioning due to a short circuit in the internal safety relay. To reset the alarm, cut off the power to the instrument for a few seconds. If the problem reoccurs, the instrument must be sent back to the manufacturer. |
| ō. | **FIXED (1)** | Malfunctioning due to a short circuit between the pins and the microprocessor. If the problem reoccurs, the instrument must be sent back to the manufacturer. |
| ⅃ | **FIXED (1)** | Malfunctioning due to a gap in the program. The causes can be found in the incorrect ground connection of the instrument or of the connected ignition devices, in the missing suppression filter in the ignition electrode connector, or else in the strong electromagnetic disturbances in the atmosphere or in the power supply. To reset the alarm, cut off the power to the instrument for a few seconds. If the problem reoccurs, the instrument must be sent back to the manufacture |
| 8 | **FLASHING DISPLAY AND BARGRAPH** | Mlafunctioning due to excessive ambient temperature that does not allow the instrument to work. When this malfunctioning occurs the instrument continues to switch on and off displaying only the beginning of the auto diagnosis phase. |

(1) The indication of these failures or lockout conditions starts flashing when power is supplied again, indicating that alarm reset is possible.

## Configuration

| DISPLAY | STATUS | DESCRIPTION |
|---------|--------|-------------|
| ▬ | **FIXED** | Programming phase from serial input via the special configuration software. During this phase it is not possible to carry out any other operation. |
| ❚❚ | **FIXED** | Programming phase from infrared input via the special programmer. Fase di programmazione da ingresso infrarosso tramite l'apposito programmatore. During this phase it is not possible to carry out any other operation. |

### BARGRAPH

ESA REFLAM-H has a bargraph with five leds indicating the flame value detected in a range of 0µA to 90µA. If the detection current is greater than 90µA the upper led is kept on. The flame detection signals generated by electrodes (ionization) are sensibly lower that compared with the signals generated by the UV probe, however, in both cases the stability of the indication on the bargraph is related to the stability of the signal detected by the burner flame.

### LOCAL BUTTON

ESA REFLAM-H allows the configuration of the local button according to the application needs (see Configuration Parameter paragraph). The button can carry out the lock and manual stop functions as well as only lock or only manual stop or else it can be disabled with the possibility of being activated by serial communication.

The button action differs depending on the function:

■ Unlock: the local button must be kept pressed for 1 to 3 seconds and when released ESA REFLAM-H unlocks the condition. If pressed for less or longer than specified, the command is not accepted.

■ Halt in manual stop: as soon as the local button is pressed, ESA REFLAM-H activates the halt.

**FUNCTIONING**

ESA REFLAM-H is a configurable burner control or flame detector that can operate in different modes according to the configuration selected. The main modes of operation are as follows:
■ MODE 1: Burner control for multi-nozzle for multi-flame burners with continuous ignition command.
■ MODE 2: Flame detector.
■ MODE 3: Burner control with semi-continuous ignition command.

■ MODE 4: Burner control for burner device management and pulsed ignition command.
ESA REFLAM-H also offers other configurable parameters, such as monitoring the presence of an illegal flame, the activation time of the ignition devices, the flame failure response time and others; according to the mode of operation selected, only those required can be modified.

| | | | | | |
|---|---|---|---|---|---|
| | Display indication | | Device self-check | TS1 | Safety ignition time |
| | Power supply | | Waiting phase | TR | Flame failure reaction time |
| | Digital input | | Ignition cycle | TC | Com time out time |
| | Flame signal input | | Burner on at regime | | Serial communication on |
| | Ignition transformer | | Illegal detection alarm | | Serial commands absence |
| | Fuel valve or flame detected | | Ignition failed alarm | | Com time out stop |
| | Status output | | Flame loss alarm | | |

D7802I05

## FUNCTIONING

### MODE 1 OPERATION

ESA REFLAM-H MODE 1 is a burner control for multi-nozzle or multi-flame burners. In these applications, the gas fuel valve can be controlled by another burner control, from which ESA REFLAM-H receives the ignition command and to which it interrupts the fuel valve command. By enabling the Start/Stop command, ESA REFLAM-H activates the ignition transformer and fuel valve output for the ignition time. It then deactivates the transformer and checks for flame presence holding the fuel valve output and enabling the status output. In this mode of operation, the Start/Stop command must always

be enabled; if not ESA REFLAM-H will disable the fuel valve output and wait until the flame extinguishes. The fuel valve output is also disabled in the absence of a flame signal, signalling the anomaly to the main flame control. The status output is enabled or disabled according to the detection of a flame, independently of the status of the Start/Stop command. In this mode of operation, the automatic start function of the ignition cycle is not available, but the ignition devices can be controlled and the status of the device can be checked by means of serial communication.
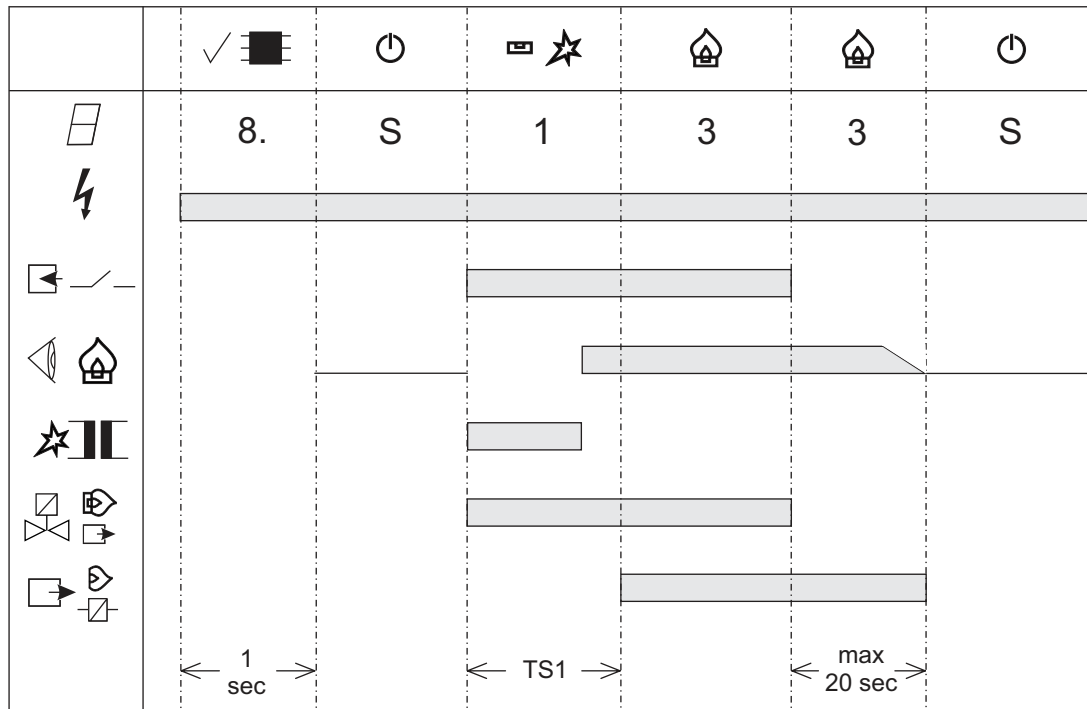


D7802I06

## FUNCTIONING

### MODE 2 OPERATION

ESA REFLAM-H MODE 2 is a flame detector. In this mode of operation, the Start/Stop command has no effect and the flame detector outputs and status outputs are enabled or disabled simultaneously according to whether the flame is detected. In this mode of operation, only the flame failure response time can be modified, while, using serial communication, only the status of the device can be checked.



D7802I07
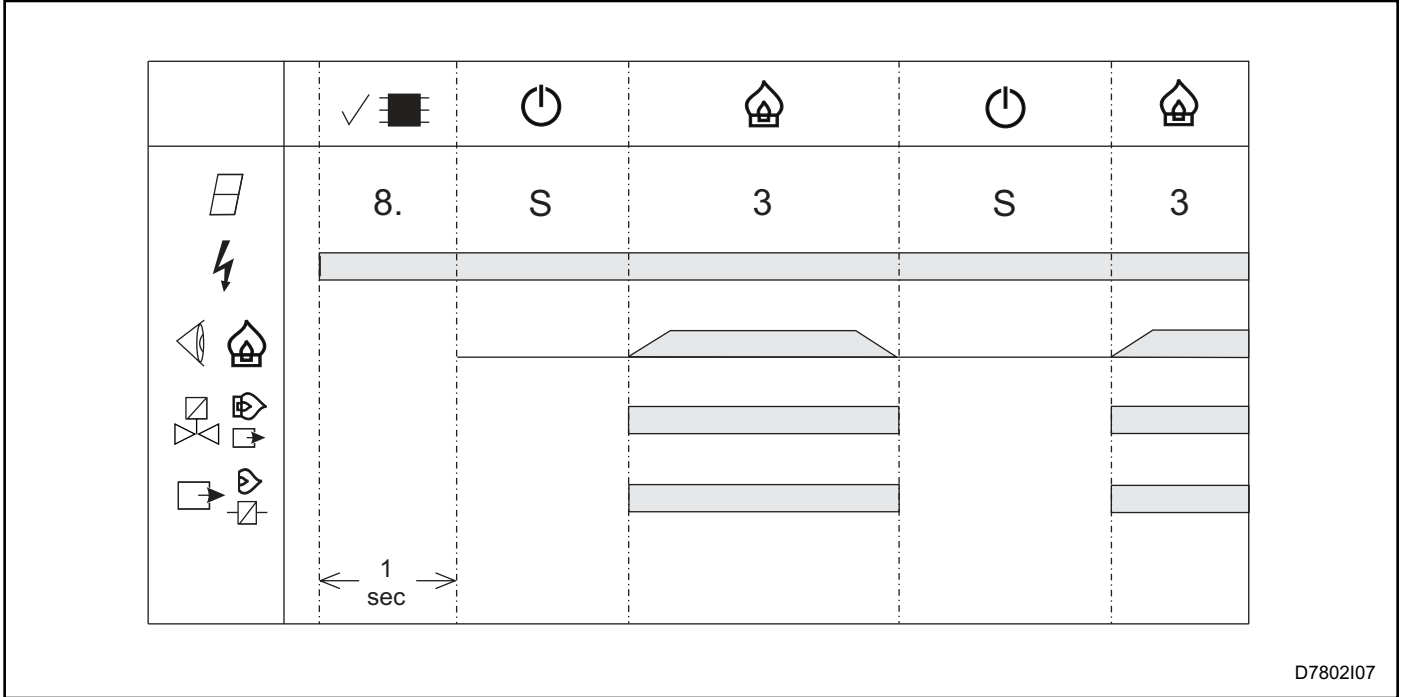
| FUNCTIONING |
| --- |

## MODE 3 OPERATION

ESA REFLAM-H MODE 3 is a burner control with semi-continuous command. By enabling the Start/Stop command, ESA REFLAM-H activates the ignition transformer and fuel valve output for the ignition time. It then deactivates the transformer and checks for flame presence holding the valve output and enabling the status output. In this mode of operation, the Start/Stop command must remain activated until the device detects the presence of the flame; it can then be deactivated. With flame detection active and the instrument in operation, it will disable the fuel valve output as soon as the Start/Stop command is enabled and wait until the flame is extinguished. In addition, the fuel output is disabled in the absence of a flame signal, signalling the anomaly. The status output is enabled or disabled according to the detection of a flame, independently of the status of the Start/Stop command. In this mode of operation, the automatic start function of the ignition cycle is not available, but the ignition devices can be controlled and the status of the device can be checked by means of the serial communication.
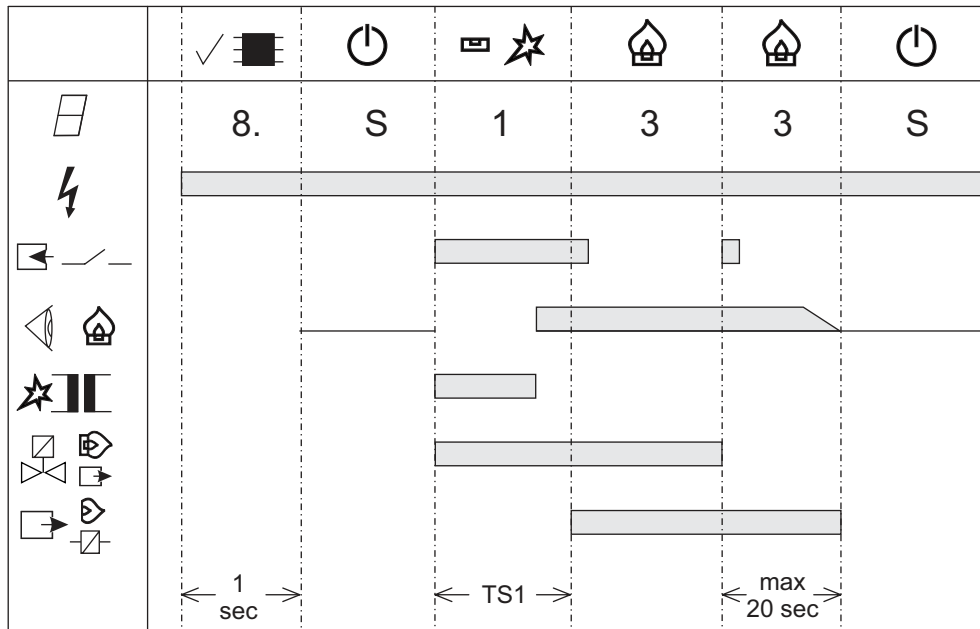


D7802I08

## FUNCTIONING

### MODE 4 OPERATION

ESA REFLAM-H MODE 4 is a burner control with pulsed start command or serial communication control. By enabling the Start/Stop command, ESA REFLAM-H activates the ignition transformer and fuel valve output for the ignition time. It then deactivates the transformer and checks for flame presence holding the fuel valve output and enabling the status output. In this mode of operation, the ignition devices are activated when the Start/Stop command is released, which must be an impulse. With flame detection active and the instrument in operation, it will disable the fuel valve output as soon as the Start/Stop command is enabled and wait until the flame is extinguished. In addition, the fuel valve output is disabled in the absence of a flame signal, signalling the anomaly. The status output is enabled with burner ignited.

In this mode of operation, the automatic start function of the ignition cycle is also available when the device is powered, and the ignition devices can be controlled and the status of the device can be checked by means of serial communication.
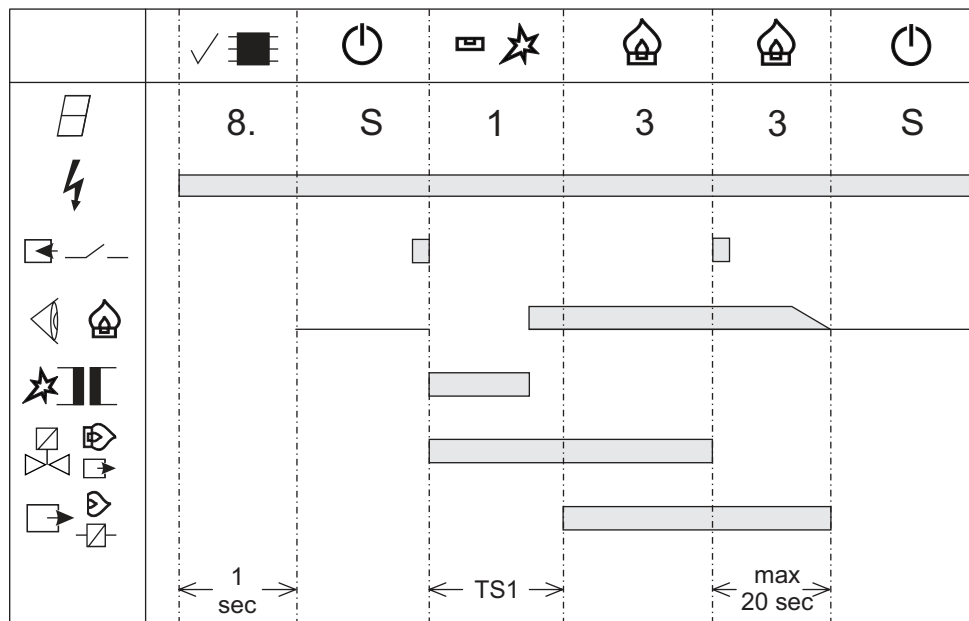


D7802I09

## FUNCTIONING

### AUTOMATIC START OF THE IGNITION CYCLE

ESA REFLAM-H enables the ignition cycle to be automatically activated at power-on without waiting for the Start/Stop command or the ignition command from the serial communication. This function can only be selected with MODE 4 operation. By selecting automatic start, the instrument activates the ignition devices as soon as it is powered, but only if the power supply was previously cut without a lockout; otherwise the specific lockout would be indicated. If the Start/Stop command is enabled with flame detection active and the instrument in operation, the instrument will disable the ignited burner output and wait until the flame is extinguished. At this point, in order to carry out another ignition cycle, it is sufficient to enable the Start/Stop command again.
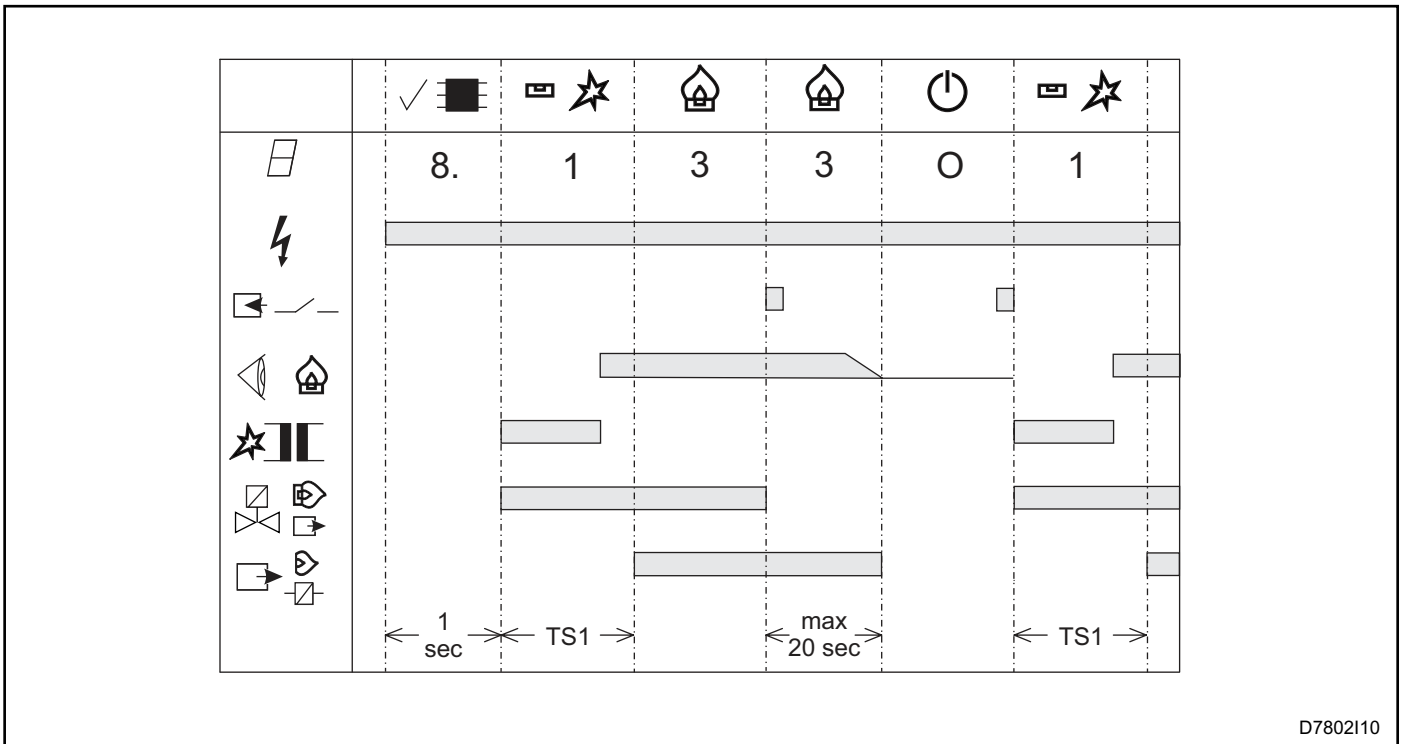


D7802I10

## FUNCTIONING

### ILLEGAL FLAME PRESENCE

ESA REFLAM-H enables behaviour to be configured if an illegal flame is detected, selecting either shutdown in lockout with activation of an alarm, or an indication of flame presence and enabling of the status output.

This function can be selected only in operation MODE 1. The illegal flame presence can be signalled during the waiting phase or following a command to shut down after the twenty seconds allowed for the flame to extinguish.

**ILLEGAL DETECTION LOCKOUT**
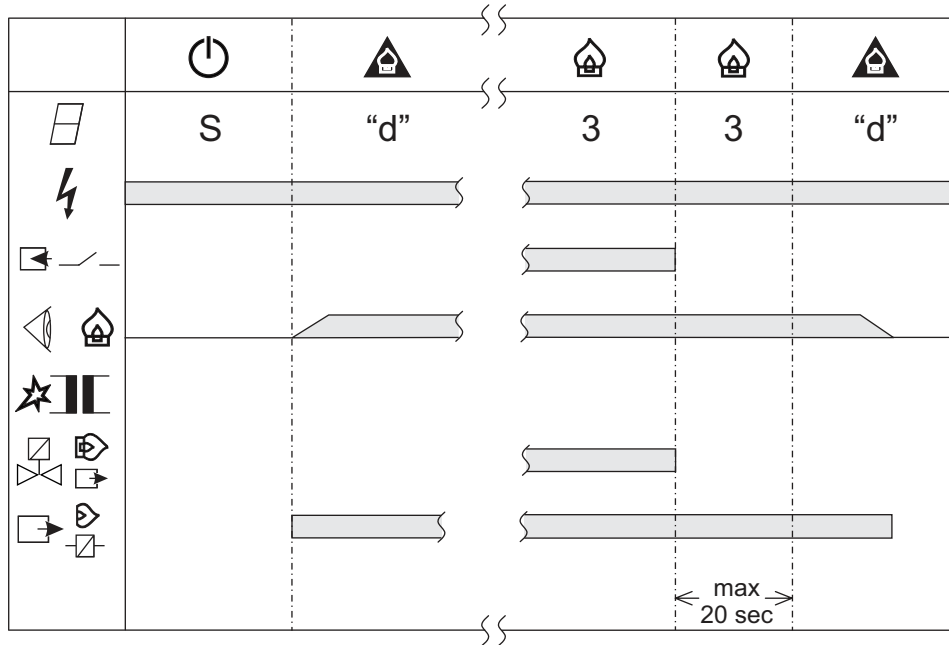


D7802I11

**ILLEGAL DETECTION INDICATION**
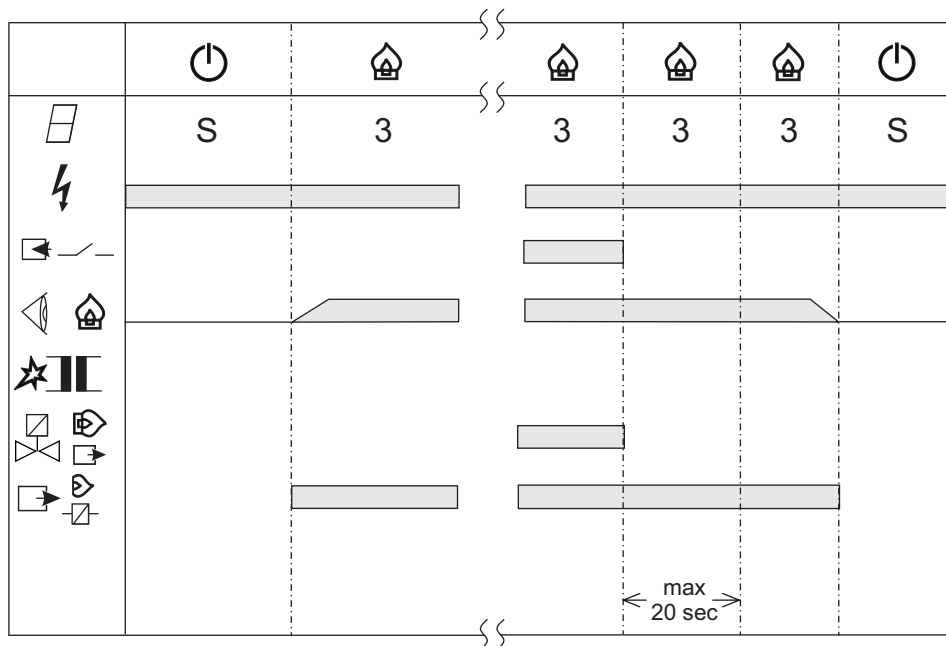


D7802I12

# FUNCTIONING

## IGNITION FAILURE

ESA REFLAM-H, at the end of every ignition cycle, deactivates the transformer and checks for flame presence, holding the ignited burner output until the ignition time has expired. If the flame is not detected during this phase, the device disables the ignited burner output and shuts down in lockout, displaying the relevant code.

In order to start the ignition cycle again, the Start/Stop command must be given again or an "unlock" and "ignition" command sent by serial communication. This alarm is not available in MODE 2 operation. In the following diagram the behaviour with operation MODE 1 is indicated.

| | ⏻ | ▭ ✨ | ⌂ | ⌂ | ▭ ✨ | ⌂ |
|---|---|---|---|---|---|---|
| 日 | S | 1 | "U" | "U" | 1 | 3 |
| ⚡ | | | | | | |
| ◄╱▁ | | | | | | |
| ◁ ⌂ | | | | | | |
| ✨▐▌ | | | | | | |
| ⊠ ▷▭▸ | | | | | | |
| ▭▸ ▷ | | | | | | |
| | | ← TS1 → | | | ← TS1 → | |
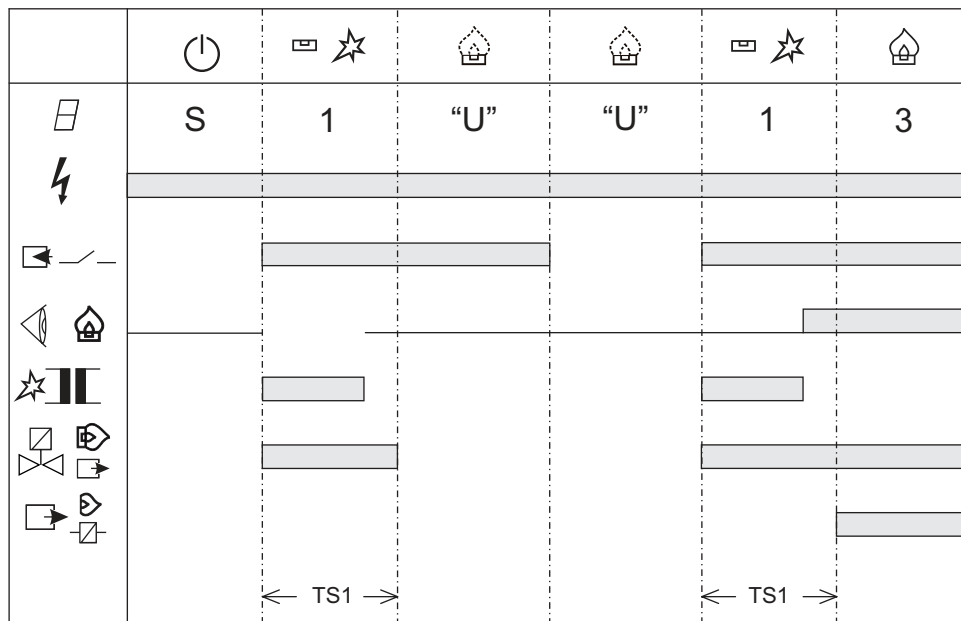
D7802I13

## FUNCTIONING

### FLAME LOSS

ESA REFLAM-H, during steady operation, continuously checks for flame presence and if the flame signal is absent for a time greater than the response time, it disables the outputs and shuts down in lockout, displaying the relevant code. In order to start the ignition cycle again, the Start/Stop command must be given again or an "unlock" and "ignition" command sent by serial communication. This alarm is not available in operation MODE 2.



D7802I14

## FUNCTIONING

### COM-TIMEOUT ALARM

ESA REFLAM-H, if serial communication is absent, enables a Com-timeout alarm to be activated. This function can be used to stop the device, putting it in lockout or simply to display the anomaly. This function cannot be selected in MODE 2 operation.

**COM-TIMEOUT LOCKOUT**



D7802I15
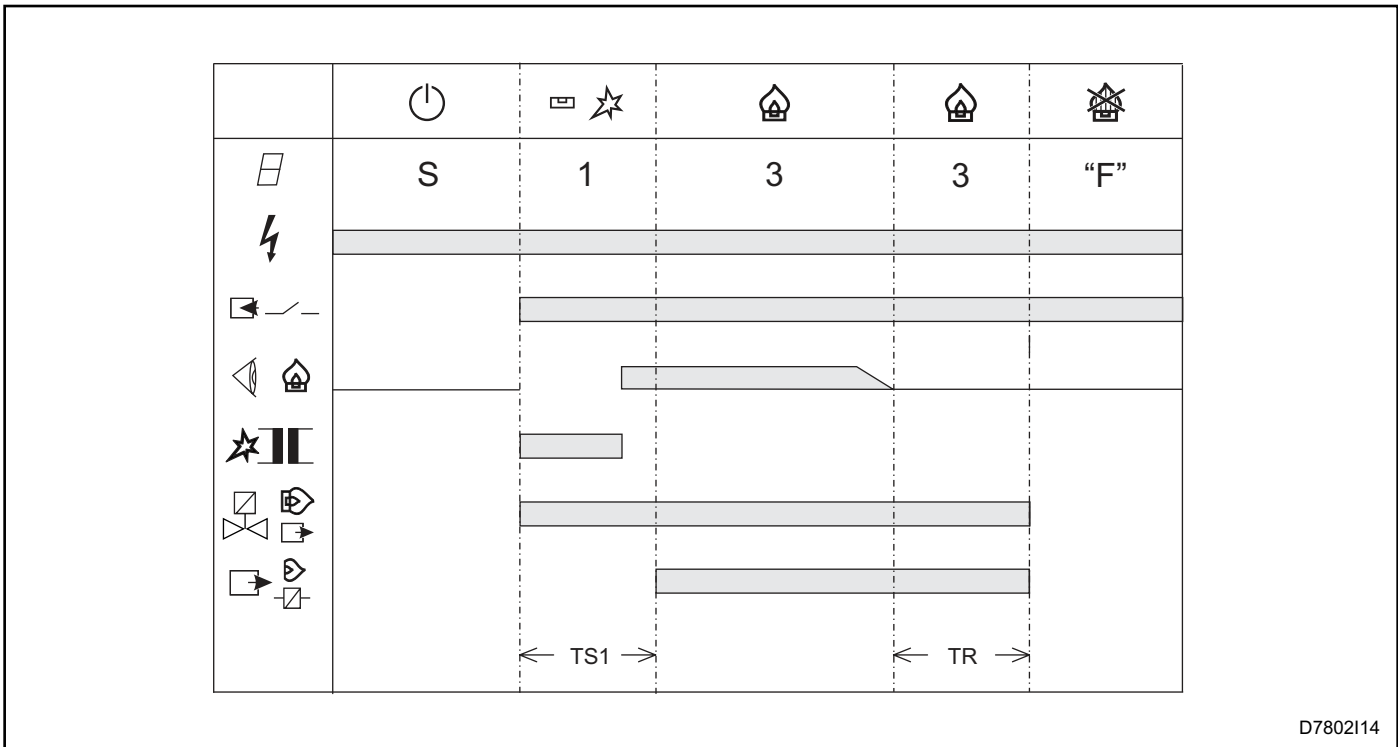
## APPLICATION EXAMPLE 1 - ESA REFLAM-H MODE 1

ESA REFLAM-H Mode 1 is used as a burner control in conjunction with another device for the management of multiple nozzle or multiflame burners, which have the same fuel shut-off valves.

ESA REFLAM-H performs the ignition cycle of the specific burner nozzle and continuously verifies the presence of the flame, intercepting the fuel supply when the flame fails.

If the application involves the control of more than two burners or nozzles, simply add more ESA REFLAM-H MODE 1 devices that have the digital input connected in parallel to the first one and the outputs of the fuel valves connected in series.



D7802I16
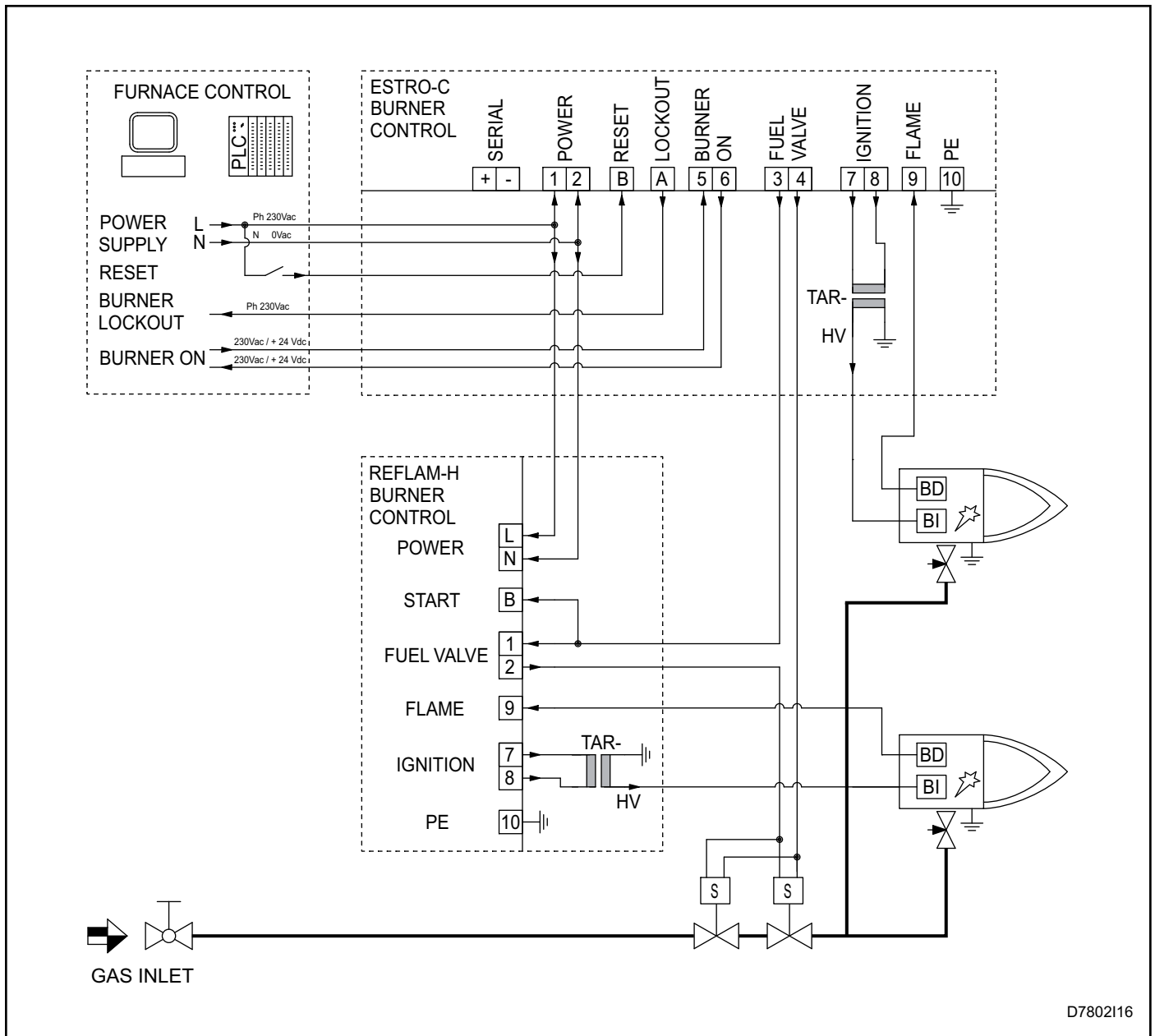
## APPLICATION EXAMPLE 2 - ESA REFLAM-H MODE 2

ESA REFLAM-H Mode 2 is used as a flame detector for applications where burners are operated by a central safety unit.
In this case the activation of the ignition organs and the management of the fuel shut-off valves is in charge of the central system to which ESA REFLAM-H signals the pre-

sence of the flame.
In this mode of operation, it is possible to detect flame presence by dedicated ionization probes or ESA UV-2 photocells, while the unirod (single electrode for ignition and detection) is not allowed because the ignition transformer is not operated by ESA REFLAM- H.



D7802I17
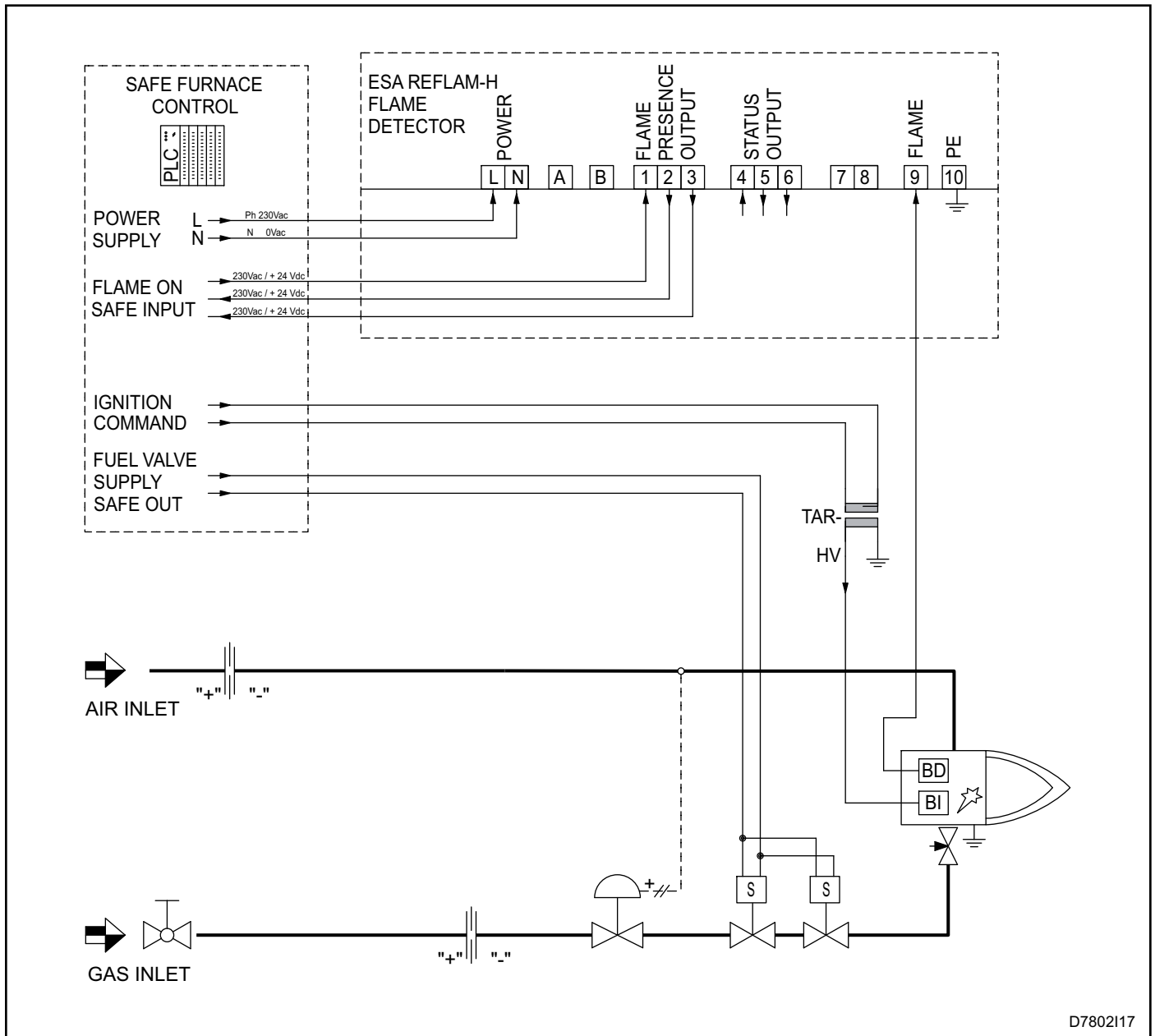
# APPLICATION EXAMPLE 3 - ESA REFLAM-H MODE 3

ESA REFLAM-H Mode 3 is used as burner ignition control that requires operator supervision during the ignition phase.

In this operating mode, the burner ignition command

"Start" must be maintained until the burner enters the system phase, after which it can be released.

Once the burner is switched on, pressing the start button causes the instantaneous shutdown.
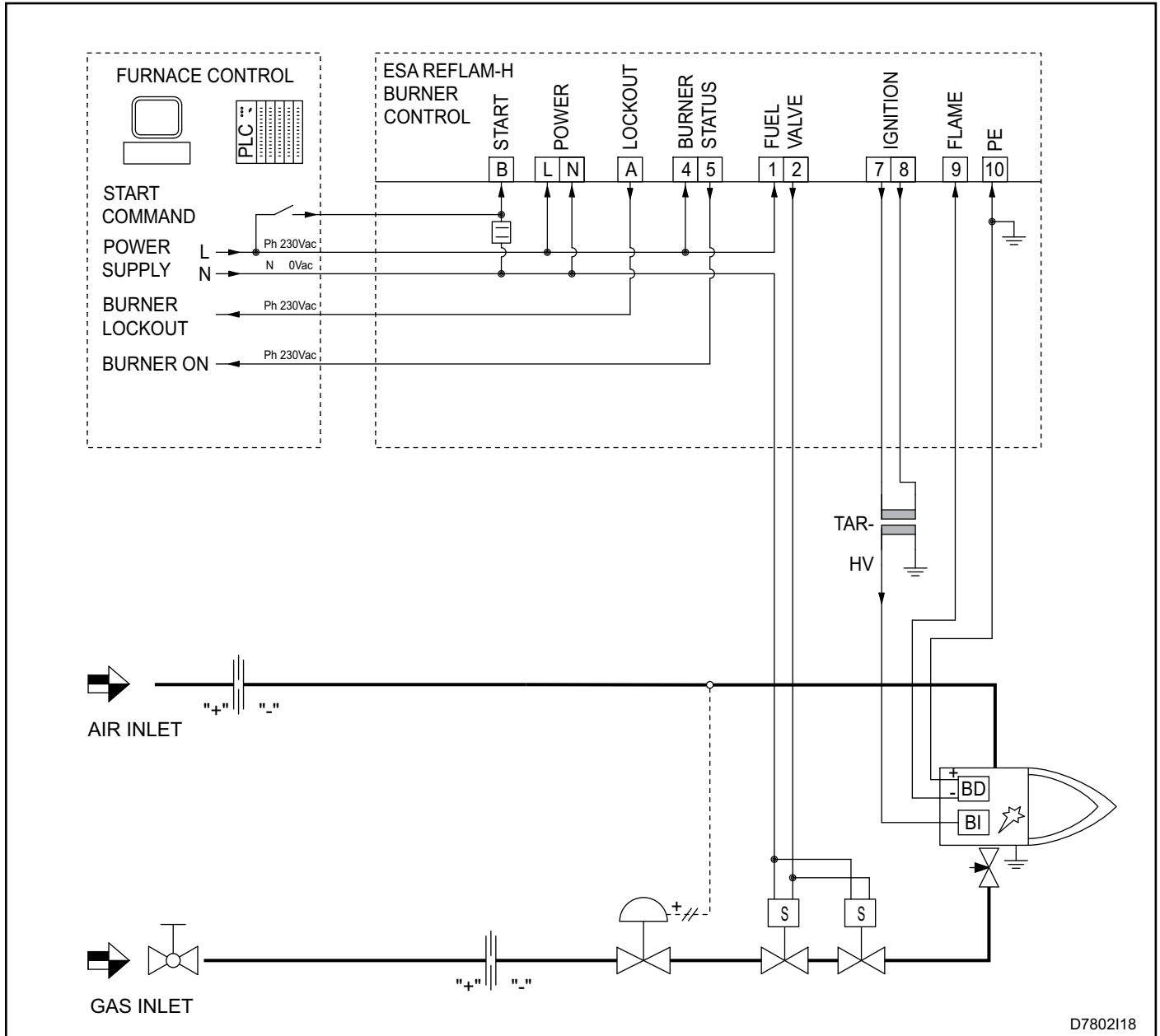


D7802I18

# APPLICATION EXAMPLE 4 - ESA REFLAM-H MODE 4

ESA REFLAM-H Mode 4 is used as a burner control for all applications where the fuel shut-off valves have a different supply voltage than that of the burner control (eg 24Vdc valves).
The command to the solenoid valves is safely controlled by ESA REFLAM-H, which manages a supply coming from an external source.
ESA REFLAM-H in this operating mode allows for complete burner management, also anticipating combustion air control when specific expansion is present.
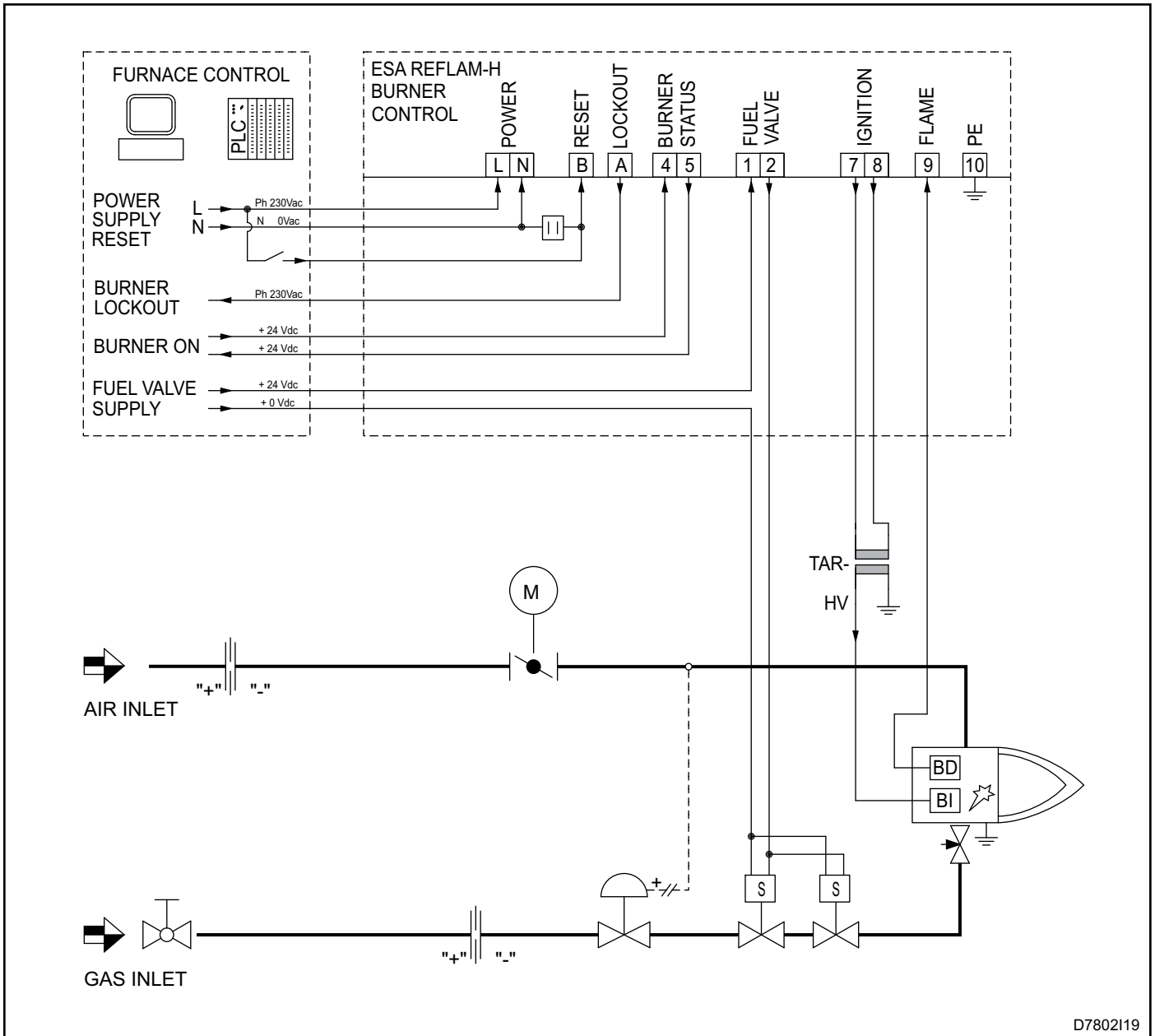


D7802I19

## CONFIGURATION PARAMETERS

The configuration defines the ESA REFLAM-H functioning mode, adapting it to the needs of the plant. Certain configuration parameters are defined and blocked by the factory in conformity to the related application norms. Others instead, can be altered by the user with the aid of suitable equipment. The modification of the parameters is accepted by the ESA REFLAM-H when it is in the manual stop condition and can be done with a portable programmer or dedicated software via a serial interface card. The portable programmer communicates via infrared interface and allows the serial communication parameters to be altered. The software installed on the pc instead, communicates via the ECS serial interface and allows all the non blocked parameters to be altered. With the aid of the software, the user can block other parameters, with the restriction that the blocks can only be removed by the manufacturer or by the person who entered them. Configuration via the ECS serial interface is allowed for one instrument at a time, and it is compulsory to disconnect the network on field and connect it directly to the ECS interface card connected to the PC.

**Non blocked parameters**

| PARAMETER | | VALUE (selectable) | DESCRIPTION |
|---|---|---|---|
| N° | NAME | | |
| / | **Address Segment** | 0 ÷ 9 and A ÷ Z capital letters (mode 1,2,3,4) | With "Address Segment" the device is indentified for serial communication. The ECS protocol identifies the zone or the group to which it belongs. With Modbus-RTU protocol the address tens are defined (0÷F for 0÷16 tens). |
| / | **Address Node** | 0 ÷ 9 and A ÷ Z capital letters (mode 1,2,3,4) | With "Address Node" the device is indentified for serial communication. The ECS protocol identifies the unit inside the zone or group. With Modbus-RTU protocol the address units are defined (0÷9 units). |
| 2 | **Functioning mode** | Mode 1 | Burner control that waits for the continous command to ignite the burner. |
| | | Mode 2 | Flame detector that and switches its outputs when flame is detected. |
| | | Mode 3 | Burner control that waits for the semicontinuous command to ignite the burner. |
| | | Mode 4 stand by | Burner control that does not start the ignition cycle but waits for the local or remote ignition command. This configuration is useful when controlling the the burner through serial communication to avoid simultaneous ignitions or for applications that require operator action every time. |
| | | Mode 4 autostart | Burner control that automatically starts the ignition cycle, at less than one block before shut down. This configuration is useful when controlling the burner through the power of the instrument. |
| 3 | **Prepurge time** | 0 ÷ 99 sec 2 ÷20 min (mode 4) | Chamber purge or waiting time before burner ignition. In applications with air shutter or flow control, the timing starts at maximum opening or with target purge flow (FSL). |
| 5 | **Regulation delay time** | 0 ÷ 25 sec (mode 4) | Waiting time following the stability check phase of the 1st gas stage, after which air valve regulation is allowed. |
| 7 | **Behaviour at flame failure** | Lockout (mode 1,3,4) | The instrument determines shut down in burner lockout, caused by flame signal extinction for longer than the time set in the "Reaction time" parameter (reset is required). In mode 2 the device go to waiting flame phase. |
| | | Recycle (mode 4) | The instrument performs a sequence of complete ignition (including prepurge) after the flame signal has disappeared. When burner ignition has taken place correctly, at the next flame extinction, the instrument performs another ignition sequence. |

| PARAMETER | | VALUE (selectable) | DESCRIPTION |
|---|---|---|---|
| N° | NAME | | |
| 7 | **Behaviour at flame failure** | Respark (mode 1,4) | The instrument performs burner reignition (excluding prepurge) after the flame signal has disappeared. When burner ignition has taken place correctly, at the next flame extinction, the instrument performs another reignition sequence. |
| | | Only one recycle (mode 4) | The instrument performs a sequence of complete ignition (including prepurge) after the flame signal has disappeared. When burner ignition has taken place correctly, at the next flame extinction, the instrument performs burner lockout halt (reset is required). |
| | | Only one respark (mode 1,4) | The instrument performs burner reignition (excluding prepurge) after the flame signal has disappeared. When burner ignition has taken place correctly, at the next flame extinction, the instrument performs burner lockout halt (reset is required). |
| 9 | **Postpurge flex & Illegal detection** | Post purge flex disable (mode 1,3,4) | The instrument begins timing of the "Post purge time" from burner shut down due to a shut down request or lockout. In Mode 2 this selection has no effect. |
| | | Post purge flex (mode 4) | The instrument begins timing of the "Post purge time" from the burner ignition phase. When this configuration is present, the "Postpurge time" becomes the minimum time between one burner ignition and the next. |
| | | Only indication of illegal detection (mode 1) | The device indicate the flame presence changing the display status and switching the status output. |
| 10 | **Postpurge time** | 0 ÷ 99 sec 2 ÷ 4 min (mode 1,3,4) | Chamber purge or waiting time before another ignition after burner shut down. During the postpurge phase the instrument does not accept any other command; whilst in applications with air damper control, during this phase the damper is commanded to open. Enabling the "Postpurge flex" function this time becomes the minimum time between one burner ignition and the next. |
| 12 | **Air flow control type (with EXP-2)** | Continue (mode 1,3,4) | The instrument activates the air valve (or blower) from the ignition request and keeps it on until burner shut down due a request or lockout. This selection is necessary when the output has to be on for the entire prepurge cycle and burner operation because it controls the combustion blower or air interception valve. When this configuration is present, the "Air on " and "Air off" commands have no effect. |
| | | Discontinue delayed 0 sec (mode 4) | The instrument activates the air valve from the ignition request until the end of the purging phase. It deactivates the valve by passing instantaneously to the ignition phase and then activates it from the end of the "Regulation delay time" until the burner shuts off due to a shut down request or lockout. This selection is useful in applications having an air partializing valve that must be activated for controlled prepurge or cooling. When there is this configuration, the "Air on" and "Air off" commands have effect from the end of the "regulation delay time". |
| | | Pulse (mode 4) | The instrument activates the air valve from the end of the "regulation delay time" until the burner shuts off due to a shut down request or lockout. This selection is useful in applications having an air partializing valve but that don't need to be activated for controlled prepurge or cooling. When there is this configuration, the "Air on" and "Air off" commands have effect for air valve control purposes. |
| | | Remote (mode 4) | The instrument activates the air valve output only from the ignition phase until the end of the "regulation delay time". This configuration is used when the EXP-2 expansion card is present and via the negated blower output (NC contact), to interrupt the air valve remote command allowing minimum burner ignition. |
| | | Discontinue delayed 3 sec (mode 4) | The instrument maintains the same behaviour as when "Discontinue delayed 0 sec" is selected, with the difference being that from the valve closing command, it waits for 3 seconds before moving onto burner ignition, giving the valve time to close. |

| PARAMETER | | VALUE (selectable) | DESCRIPTION |
|---|---|---|---|
| N° | NAME | | |
| 12 | Air flow control type (with EXP-2) | Discontinue delayed 5 sec (mode 4) | The instrument maintains the same behaviour as when "Discontinue delayed 0 sec" is selected, with the difference being that from the valve closing command, it waits for 5 seconds before moving onto burner ignition, giving the valve time to close. |
| | | Discontinue delayed 10 sec (mode 4) | The instrument maintains the same behaviour as when "Discontinue delayed 0 sec" is selected, with the difference being that from the valve closing command, it waits for 10 seconds before moving onto burner ignition, giving the valve time to close. |
| 13 | Digital input function | Inhibited (mode 1,2,3,4) | The state of the digital input is not checked by the instrument. |
| | | Reset / Stop (mode 1,3,4) | In MODE 4 the digital input has a dual function: with burner on as soon as it activated it leads to manual stop; whilst with burner in stop or lockout, if activated from 1 to 3 seconds when released, burner lockout is activated. The instrument accepts 5 reset commands from remote in 15 minutes. In MODEs 1 and 3 the input is the start command. |
| | | Only stop (mode 4) | The digital input is checked by the instrument only with burner running: as soon as it is activated it leads to burner manual stop. |
| | | Only reset (mode 2, 4) | The digital input is checked by the instrument only with burner in stop or lockout: if activated from 1 to 3 seconds, when released burner lockout is activated. The instrument accepts 5 reset commands from remote in 15 minutes. |
| | | Thermostat (mode 4) | The digital input works as a thermostat alternatively at the expansion input: with input on, the instrument switches the burner on, whilst when the input is not on, it determines shut down. This configuration is possible if the EXP-2 expansion card is not installed. |
| | | High temperature (mode 1,3,4) | The digital input is used to activate high temperature functioning. This selection is possible only for certain industrial applications where it is allowed according to the EN746-2 and in the "High temperature function" parameter, the instrument behavior is defined when this configuration is present. With MODE 1 operation, the ignition commands must be managed via EXP-3 or EXP-5 expansion boards or via ECS serial communication. |
| | | Main burner on / off (mode 4) | The digital input controls the 2nd gas stage as an alternative to the serial commands: with input on and 1st gas stage burner running, the instrument switches on the 2nd gas stage burner; whilst with input off, it determines second gas stage burner shut down. |
| | | Air valve on / off (mode 4) | The digital input controls the air as an alternative to the serial commands: with input on and 1st gas stage burner running the instrument activates the air; whilst with input deactivated, it determines shut down. This function is valid only when the type of air control is discontinuous or impulsive. |
| | | FSL enable purge (mode 4) | Via the flow switch (FSL) the digital input checks the presence of the minimum air flow needed to time purging, as an alternative to the expansion input. This configuration avoids the EXP-2 expansion card as it is necessary to check just this command. The appropriately programmed digital output, will supply the phase to the flow switch. |
| | | FSH enable ignition (mode 4) | Via the flow switch (FSH) the digital input checks the correct air flow for burner ignition, as an alternative to the expansion input. This configuration avoids the EXP-2 expansion card as it is necessary to check just this command. The appropriately programmed digital output, will supply the phase to the flow switch. |
| | | Air pressure switch (mode 4) | The digital input functions as an air pressure switch as an alternative to the expansion input. This configuration avoids the EXP-2 expansion card as it is necessary to check just this command. The instrument behavior depending on the pressure status, is always defined in the "Air pressure switch" parameter (parameter n° 27). The appropriately programmed digital output, will supply the phase to the pressure switch. |
| | | ZSL Gas valve (mode 4) | Before carrying out ignition the instrument checks the presence of the closed gas valve limit switch signal via the digital input. After the ignition phase the device checks that the signal disappears. The digital output programmed appropriately, will supply the phase to the limit switch. |

| PARAMETER | | VALUE (selectable) | DESCRIPTION |
|---|---|---|---|
| N° | NAME | | |
| 14 | Digital output function | Stop / fault (mode 1,2,3,4) | The digital output indicates that the instrument is in lockout status, manual stop or waiting after power on (flashing display). The output is not activated during auto diagnosis. |
| | | Fault (mode 1,2,3,4) | The digital output indicates that the instrument is in lockout status. The output is not activated during auto diagnosis, in manual stop status nor waiting after power on. |
| | | Burner ON (mode 4) | The digital output indicates that the burner is on. The output is activated from the end of the ignition phase and remains on for all the burner functioning phases. |
| | | Regolation consent (mode 4) | The digital output allows burner regulation. It activated at the end of the "Regulation delay time" and remains on for the time that the burner is in regime. The behavior of this output is the same as the ready output of the EXP-2 expansion. |
| | | Command NO shutter (mode 1,2,3,4) | The digital output controls the NO dimming UV-2 shutter, needed for periodic check during permanent functioning. Without any command, the shutter is normally open and the digital output is activated in the test phase to command the closing, determining the dimming of the UV-2 probe. |
| | | Command NC shutter (mode 1,2,3,4) | The digital output controls the NC dimming UV-2 shutter, needed for periodic check during permanent functioning. Without any command, the shutter is normally closed and the digital output is deactivated in the test phase to command the closing, determining the dimming of the UV-2 probe. |
| | | Digital input control (mode 4) | In the absence of the EXP-2 expansion, the digital output controls the phase sent to the air pressure or flow switches when the digital input takes on the "FSL enable purge", "FSH enable ignition" or "Air pressure switch" functions. This selection is necessary to check the efficiency of the digital input when it carries out these functions. |
| | | Minimum air control (mode 4) | The digital output is activated from the ignition request until burner shut down for controlling the minimum air flow valve. The behavior of the digital output is contemporary to the air output when it is continuous. Instead it is independent for other types of air control (see Air flow control parameter type). |
| | | Minimum air in advance (mode 4) | The digital output is activtated from the ignition request to the burner shut down but two seconds earlier compared with all the other outputs. This selection allows to anticipate the opening of the minimum flow air valve or of the fume valve. |
| 15 | Local botton | Remote enable (mode 4) | The front button is not checked by the instrument as the burner control takes place via serial communication. If the specific status request command is sent, the instrument activates the local button action and it takes on the "Reset / Stop" function to allow local maintenance operations. |
| | | Reset / stop (mode 1,2,3,4) | The front button has dual function: with burner running, as soon as it is pressed, it determines manual stop; whilst with the burner in stop or lockout, if pressed for 1 - 3 seconds, when released, it unlocks the burner. In MODEs 1 and 3 the input is the start command. |
| | | Only stop (mode 4) | The front button is checked by the instrument only with burner running: as soon as it is pressed it determines burner manual stop. |
| | | Only reset (mode 4) | The front button is checked by the instrument only with burner in stop or lockout: if it is pressed for 1-3 seconds, when released it unlocks the burner. |
| 20 | Communication timeout | 0 ÷ 480 sec (mode 1,3,4) | Time limit for serial communication absence, that can be set in ten steps from 0 to 480 seconds, after which the instrument activates the Com-timeout alarm, determining burner stop. Set this parameter at 0 to disable the Com-timeout alarm when serial communication is not used. |
| 21 & 22 | Communication Baudrate & Communication protocol | 4800 ÷ 38400 ECS (mode 1,3,4) | Communication speed (4800, 9600, 19200 and 38400 Bit/s) with ECS protocol. The hardware interface is ECS, and it requires a specific converter. |
| | | 4800 ÷ 38400 ModbusRTU 1 (mode 1,2,3,4) | Communication speed (4800, 9600, 19200 and 38400 Bit/s) with Modbus RTU (1 stop bit) protocol. The hardware interface is ECS, and it requires a specific converter. |
| | | 4800 ÷ 38400 ModbusRTU 2 (mode 1,2,3,4) | Communication speed (4800, 9600, 19200 and 38400 Bit/s) with Modbus RTU (2 stop bit) protocol. The hardware interface is ECS, and it requires a specific converter. |

| PARAMETER | | VALUE (selectable) | DESCRIPTION |
|---|---|---|---|
| N° | NAME | | |
| 25 | EXP Installed | Inhibited (mode 1,2,3,4) | The instrument does not control the expansion cards. This configuration is needed when the expansion cards are not installed or if the EXP-3 expansion is present. |
| | | Enable (mode 1,2,3,4) | The instrument activates the expansion card control. This configuration is necessary when the EXP-2, EXP-4 and EXP-5 expansion cards are installed. |
| 27 | Air pressure switch | Inhibited (mode 1,2,3,4) | The air pressure switch status is not checked. |
| | | Waiting (mode 4) | The missing air pressure switch signal implies:<br>• During the purge phase it determines the timer reset;<br>• With continuous type air control and burner on it determines shut down and waits for the signal to return (automatic reignition).<br>• With discontinuous or impulsive type air control, with burner on, it determines the status change for air deactivation. |
| | | Lockout (mode 4) | The missing air pressure switch signal implies:<br>• During the purge phase it determines the timer reset;<br>• With continuous type air control and burner on it determines shut down in lockout for lack of air (reset is required).<br>• With discontinuous or impulsive type air control, with burner on, it determines the status change for air deactivation. |
| | | Lockout after 5 sec (mode 4) | The device expects the air pressure switch signal within 5 seconds of activation of the air valve or blower otherwise it stops in lockout. Once the signal is received, the ignition cycle continues and another missing signal will cause the same effects as the "Lockout" section. |
| | | Lockout after 20 sec (mode 4) | The device expects the air pressure switch signal within 20 seconds of activation of th air valve or blower otherwise it blocks. Once the signal is received, the ignition cycle continues and another missing signal will cause the same effects as the "Lockout" section. |
| 28 | Thermostat input | Inhibited (mode 1,2,3,4) | The thermostat status connected to the expansion card is not checked. |
| | | Enable (mode 4) | The instrument waits for the thermostat signal connected to the expansion card before switching the burner on. if there is no signal the burner is shut down and waits for the signal to return. |
| 29 | Air flow or damper switch control | Inhibited (mode 1,2,3,4) | The position of the air damper via the limit switch or the air flow detected via the flow switches, is not checked for prepruge or burner ignition phases. |
| | | Local (mode 4) | The instrument controls the air damper to regulate the air flow for purge and ignition. To time the purging, the damper is commanded to open and the instrument checks the consent of the maximum position limit switch or the air presence flow switch (FSL) for purging. After this, to activate burner ignition, the damper is commanded to close and the instrument checks the consent of the minimum position limit switch or the maximum flow switch (FSH) for ignition. |
| | | Remote (mode 4) | The air damper position or the air flow is not controlled by the instrument inputs, but by a remote supervisor, which sends specifics serial commands to the instrument to time the purging or to perform burner ignition according to the shutter position or air flow. This function used in the past is not used in recent applications. |
| | | Only FSL (mode 4) | The instrument checks the maximum air damper position limit switch or air presence flow switch for purging (FSL) to time the purging. Once prepurge timing is over, the instrument moves directly onto ignition. |
| | | Only FSH (mode 4) | The instrument checks the consent of the air damper minimum position limit switch or maximum ignition flow switch (FSH) to activate burner ignition. |
| | | ZSL Gas valve (mode 4) | Before carrying out ignition, check the presence of the closed gas valve limit switch signal via the FSH expansion input. After the ignition phase, the device checks that the signal disappears. |

**Locked parameters**

| PARAMETER | | VALUE (selectable) | DESCRIPTION |
|---|---|---|---|
| N° | NAME | | |
| 4 | **1th safety time** | 1 ÷ 25 sec (mode 1,3,4) | First safety time for ignition of the first gas stage (see table of allowed times). |
| 6 | **Phase 2 Enabling** | Phase 2 enabled (mode 4) | The device indicate the phase 2 for 3 second before reach the regime status 3 only for mode 4. |
| | | Phase 2 disabled (mode 1,2,3,4) | The device after ignition period indicate directly the regime status 3. |
| 11 | **Burner functioning mode** | Not permanent (stop every 24 hours) (mode 1,2,3,4) | After 24 hours of continuous operation of the burner, the instrument activates shut down to perform efficiency test of the flame detection probes and auto diagnosis. This functioning is useful for not permanent operation burners detected by UV-2. This configuration avoids installing the shutter for the UV-2 probe. |
| | | Permanent with detection rod (mode 1,2,3,4) | Every hour of continuous burner operation, the instrument checks the flame amplifier by disconnecting the flame signal from the detection electrode. This selection is allowed only with ionization flame detection via electrode. |
| | | Permanent with UV and shutter (mode 1,2,3,4) | Every hour of continuous burner operation, the instrument checks the flame amplifier and the UV-2 sensibility probe, by dimming the UV radiation coming into the probe. Dimming occurs via a shutter placed between the probe and the burner. This selection is allowed only with flame UV-2 sensor flame detection. |
| 16 | **Automatic ignition trial** | 0 (mode 1,2,3,4) | The instrument never attempts reignition in lockout conditions. |
| | | 1 ÷ 9 generic lockout (mode 1,4) | Maximum number of automatic recycle attempts (including prepurge), performed by the flame control regardless of the lockout cause. The attempts are done consecutively and only signal the lockout status to remote at the end of all the attempts. When this function is enabled, the instrument conforms only to the EN746-2 Norm. |
| | | 1 ÷ 5 recycle for "U" lockout (mode 4) | Maximum number of automatic recycle attempts (including prepurge), performed by the flame control after failed ignition (U lockout). The attempts are done also non consecutively and only signal the lockout status to remote at the end of all the attempts. When this function is enabled, the instrument conforms only to the EN746-2 Norm. |
| | | 1 ÷ 5 respark for "U" lockout (mode 4) | Maximum number of automatic reignition attempts (excluding prepurge), performed by the flame control after failed ignition (U lockout). The attempts are done also non consecutively and only signal the lockout status to remote at the end of all the attempts. When this function is enabled, the instrument conforms only to the EN746-2 Norm. |

| PARAMETER | | VALUE (selectable) | DESCRIPTION |
|---|---|---|---|
| N° | NAME | | |
| 17 | High temperature function | Inhibited (mode 1,2,3,4) | The instrument never activates the high temperature function even after the specific command from the digital input. |
| | | Only flame Bypass with ignition (mode 1,3,4) | The instrument activates the high temperature function with the sole function of flame bypass for the time in which the specific digital input command is present. With this high temperature function on, the instrument carries out the ignition cycle normally, but at the end it keeps the gas valves open, regardless of the flame presence signal. When this function is enabled, the instrument conforms only to the EN746-2 Norm, and the command to the digital input must come from the protection system. With MODE 1 operation, the ignition commands must be managed via EXP-3 or EXP-5 expansion boards or via ECS serial communication. |
| | | Only flame Bypass without ignition (mode 4) | The instrument activates operation at high temperature with the only function of flame bypass like the previous selection with the difference that during the burner ignition phase it does not activate the power output of the ignition transformer. |
| | | Only prepurge exclusion (mode 4) | The instrument activates the high temperature function with the sole function of prepurge exclusion for the time in which the specific digital input command is present. With this high temperature function on, the instrument does not carry out the prepurge phase but skips directly to burner ignition, monitoring the flame signal.When this function is enabled, the instrument conforms only to the EN746-2 Norm, and the command to the digital input must come from the protection system. |
| | | Flame bypass with ignition and prepurge exclusion (mode 4) | The instrument activates the high temperature function with prepurge exclusion and flame bypass function for the time in which the specific digital command is present. With this high temperature function command on, the instrument does not carry out the prepurge phase but skips directly to the ignition burner phase, keeping the gas valves open regardless of the flame signal presence. When this function is enabled, the instrument conforms only to the EN746-2 Norm, and the command to the digital input must come from the protection system. |
| | | Flame bypass without ignition and prepurge exclusion (mode 4) | The instrument activates the high temperature operation with prepurge exclusion and flame bypass function like the previous selection but with the difference that during the burner ignition phase it does not activate the power output of the ignition transformer. |
| 18 | 1st stage gas ignition type | Fixed (mode 1,3,4) | The duration of the first gas safety time for 1st gas stage ignition is fixed. The instrument checks the flame formation only at the end of the 1st safety time after having deactivated the ignition transformer.This configuration is compulsory with systems having unirod or UV2 probe type detection. |
| | | Variable (mode 4) | The duration of the first safety time can be reduced automatically, to immediately reach the regime phase (pulse firing). The instrument continuously checks the flame formation during the ignition phase and as soon as it checks its presence, it deactivates the ignition transformer and passes onto the next phase. This configuration is possible only with systems having detection with a dedicated electrode. |
| 19 | Reaction time | 1 ÷ 20 sec (mode 1,2,3,4) | Maximum safety time allowed between flame signal absence and gas valve interception (see table of allowed times). If the flame signal returns before the time expires, the instrument keeps the current phase, otherwise it determines the behaviour configured in the "Behaviour at flame loss" parameter. |

In the following table the maximum allowed time limits have been indicated. Refer to the specific application norm to establish the correct applicable parameter at installation, choosing according to the burner type and power, values that do not compromise its safety.

If values not allowed by the EN298 but only by the EN746-2 are set, only the reference norm for which ESA REFLAM-H is applicable is indicated on the label of the instrument.

| APPLICATION | NORM | IGNITION SAFTEY TIMES | REACTION TIME | NOTES |
|---|---|---|---|---|
| Gas burners | EN298 | Refer to the application norm | Maximum 1 s | Recycle and reignition allowed. |
| | EN676 | Depend on burner type and power maximum 5 s | Maximum 1 s | Depending on the application, only one recycle attempt is allowed. "Prepurge" mode is specified by the norm. |
| | EN746-2 | Depend on burner type and power maximum 10 s | Depends on the application maximum 2 s | Depending on the application, one recycle attempt is allowed at flame signal loss and two recycle attempts at failed ignition. High temperature functioning and "Prepurge" mode are specified by the norm. |
| Oil burners | EN298 | Refer to the application norm and to EN267 | Maximum 1 s | Depending on the application, recycle and allowed reignition."Prepurge" mode is specified by the norm. |
| | EN746-2 | Depend on burner type and power maximum 10 s | Depends on the application maximum 2 s | Depending on the application, one recycle attempt is allowed at flame signal loss and two recycle attempts at failed ignition. High temperature functioning and "Prepurge" mode are specified by the norm. |

## WARNINGS

For correct use of the burner control and flame detector, respect the following instructions.

■ In the selection of configuration parameters analyze, in addition to the specific rule, any risks associated with certain modes of operation, choosing values which do not jeopardize the safety of the application. Before installing the unit, check that the configuration parameters conform to what has been defined.

■ ESA REFLAM-H is meant to be electrically connected in a permanent and fixed manner. The reverse / neutral connection may compromise the security of the system. Do not use different phase between the various voltage inputs and do not apply voltages on the output terminals or serial communication.

■ The EMC emissions of the application must be checked following the incorporation of the final application of the burner control device. The EMC application requirement shall be tested after the incorporation of the burner control device into the final equipment.

■ Burner safety shut down, for unsafe application conditions (emergency, overheating, incorrect pressure values etc), is guaranteed only by cutting off the power to the device. The thermostat inputs (digital or expansion inputs) are not safety inputs, but only for commanding burner ignition and shut down for temperature regulation. The same recommendation is valid for instruments that are controlled by serial communication, where the ignition and shut down commands cannot be considered for safety but only for regulation control.

■ The input digital signal, depending functioning mode must be pulse-type or fixed and must not be present during the instrument's auto diagnosis when the input has the function for Reset/Stop,Only Reset and Only stop; whilst it must be stable when the input has other functions. The reset command is not accepted if the pulse duration is less than or greater than what has been specified.

■ The command that activates the high temperature function, connected to the digital input with special conductors, must derive directly from the safety temperature detector (a part of the protection system according to the EN746-2). The temperature detector guarantees indirect flame control, monitoring that the minimum combustion chamber temperature is enough to guarantee ignition of the fuel introduced. Refer to the specific application norm for the choice of these devices.

■ The power supply for the solenoid fuel valves must be derived only from the outputs on the ESA REFLAM-H. Control of the fuel solenoid valves by other devices is not allowed (relay, not safety PLC…) that receive the command from the instrument.

■ If the digital input assumes the function of FSL for purging, or FSH for ignition or air pressure, the power supply phase of the sensor must come from the digital output that will be configured for this function.

■ When replacing the output protection fuse, the fuse must be fast acting and with a value that does not exceed the maximum permissible current. Otherwise the not replaceable fuse blows to protect internal relays, so that the device does not work anymore.

■ After replacing the resettable fuse, before reconnecting the instrument to the application it is imperative to check the absence of internal damage. Check the insulation between the power supply phase terminal and the safety valve output phase terminals. Otherwise the instrument must be sent to the manufacturer.

■ If there are disturbances with other equipment during the burner ignition phase, use a connector with suppressor filter for the connection of the HV cable to the ignition electrode. Also check that the cable layout is correct (see "Installation" chapter).

■ For unirod detection systems use only specific ignition transformers, that allow operation for unirod ignition and detection. Make sure that the device is connected correctly to the earth protection before ignition to avoid irreparable damage.

■ In order not to overheat the ignition system control devices (solenoid valves and transformers) keep a minimum time lapse between the burner ignition attempts. The minimum time should be calculated as follows: the sum of the purging time plus first safety time plus 5 more seconds.

■ In case of lockout or failure refer to the "Visualization and display" section to identify the failure according to the code indicated by the instrument. Disconnect the power supply before accomplishing any kind of operation on the device.

■ In case of malfunctioning ESA REFLAM-H must be sent back to the manufacturer for repair. Any type of repair or alteration done by third parties causes the general guarantee conditions to expire and compromises the device safety.

■ If ESA REFLAM-H only checks the first FSL signal for purging or the FSH one for burner ignition, the operator must occasionally check if the flow switch is working properly (setting out of range etc), as the device checks the input but cannot verify if the switch functions properly. The frequency of these tests can be reduced in applications where both flow switches are managed, as the flame control verifies that the signals arrive only in the correct phase, otherwise an alarm is indicated alarm.

■ ESA REFLAM-H is a device that controls burner safety organs and checks its efficiency (a part of the protection system according to the EN746-2). It is not intended for burner regulation for which there are appropriate instruments.

## INSTALLATION

For correct installation respect the following instructions:

**1 -** Avoid placing ESA REFLAM-H near intense magnetic or electric fields and in conditions of direct exposure to heat or combustion products, liquids, solvents or corrosive gases.

**2 -** Do not limit in any way the area surrounding the instrument, but guarantee adequate space and ventilation to avoid overheating the device.

**3 -** Installation must be done by qualified staff respecting the regulations in force at the time and place of installation.

**4 -** All processing of the container necessary for installation of the instrument requires a protection degree equal to or not lower than IP40. For systems used in open air, the protection degree must be equal to IP54. The protection degree can also be guaranteed by the application in which the instrument is put.

**5 -** If the system has a phase-phase type power, install an insulation transformer, connecting it to one end of the secondary winding referred to ground.

**6 -** During wiring refer to the technical documentation, respecting polarity between phase and neutral. The terminals for the electrical connections are screw-on type and can accept wires with sections from 0.5 to 2.5mm² and the choice of conductors and their location must be suitable for the application.

**7 -** Adequately tighten the wires into the terminals to prevent malfunction or overheating which can lead to dangerous conditions. Numbering and the use of appropriate terminals on the conductors is recommended.

**8 -** The connection from the ignition transformer to the corresponding electrode of the burner, must be performed with cable HV (High Voltage) unshielded, specific for high voltage. Use the connector with integral suppression device for connecting the ignition electrode. The length of the HV cable must not exceed the size indicated, otherwise the ignition transformer must be placed in the vicinity of the burner. The HV cable must be installed far from power cables and metal conduits: ideally it should be left in the open air. For further information on the connection of the ignition transformer, refer to ESA E5004 and E5005 data sheets.

**9 -** The laying out of the flame signal cables must be separated from power cables and other cables. The use of multi-core cables is not allowed, nor the use of shielded cables. The type of cables must ensure the minimum insulation required between the conductors.

**10 -** Detection probes and any connectors must be isolated and made inaccessible using proper protection, so as to allow access only to qualified personnel.; if it is considered necessary, place warnings near the probes.

**11 -** Always make sure the protective earth is connected to the correct terminals and to all metallic frameworks of related elements as well as to the burner with suitable conductors The non-connection of the protective earth to the device, determines irreparable damage as well as a dangerous condition for the application. If necessary use the shoulder screw provided in the base of the instrument, for the interconnection of the grounding conductors.

**12 -** When using the digital input it is necessary to connect RC filter that is supplied to the terminal as well.

**13** - In applications with multiple burners, parallel connections between the outputs of the instruments are not allowed. If the system is controlled via ECS serial interface, follow the specific wiring instructions.

**14 -** The laying out of the ECS communication line must be separated from power lines, motor control (inverter) and network voltage; above all neither MULTIPOLAR nor SHIELDED cables are to be used.

**15** - For the ECS communication lines, use the specific ECS CABLE; alternatively we recommend the use of busway systems taking into account a maximum length of the connecting cable between the busway and instrument of 1 m, both for communication and for the power supply.

**16** - The conductors on the inputs of the expansion cards must be wrapped at least once around the ferrites supplied.

**17** - In applications with proportional regulation valves (e.g. 4-20mA) controlled by the PLC, to carry out the pre-purge cycle it is possible to directly interface the PLC input to expansion card outputs, which then command the valve according to the device requests. The air valve position or air flow check, must be done directly by the device.

## ESA REFLAM-H CONNECTIONS - BURNER CONTROL MODE 1,3,4
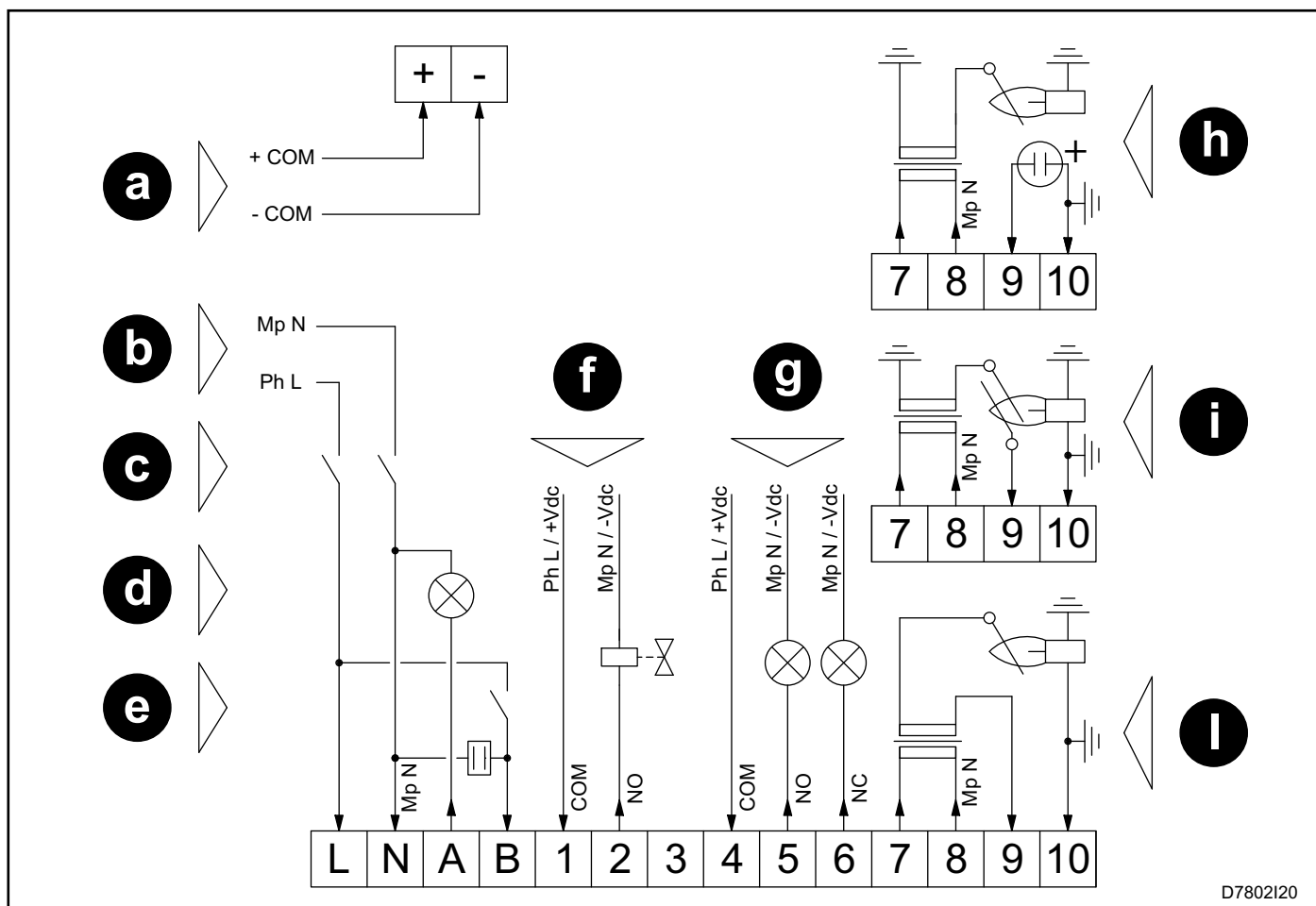


D7802I20

| Pos. | Description | Pos. | Description |
|---|---|---|---|
| a | ECS serial communication | f | Fuel valve command contact output |
| b | Power supply | g | Status indication output |
| c | Safety stop | h | UV-2 probe flame detection |
| d | Digital output | i | Flame detection with dedicated electrode |
| e | Digital input | l | Unirod flame detection |

**Terminal connectors**

| Pos. | Description | Pos. | Description |
|---|---|---|---|
| + | ECS communication positive input | 3 | Not connected |
| - | ECS communication negative input | 4 | Status indication output (Com) |
| L | Power supply phase | 5 | Status indication output (No) |
| N | Power supply neutral | 6 | Status indication output (Nc) |
| A | Digital output (phase) | 7 | Ignition transformer phase |
| B | Digital input (phase) | 8 | Ignition transformer neutral |
| 1 | Safety contact output fuel valve command (Com) | 9 | Detection electrode, signal from transformer (unirod) or UV probe negative |
| 2 | Safety contact output fuel valve command (No) | 10 | Pe ground protection, burner body and UV probe positive |

## ESA REFLAM-H CONNECTIONS - FLAME DETECTOR MODE 2
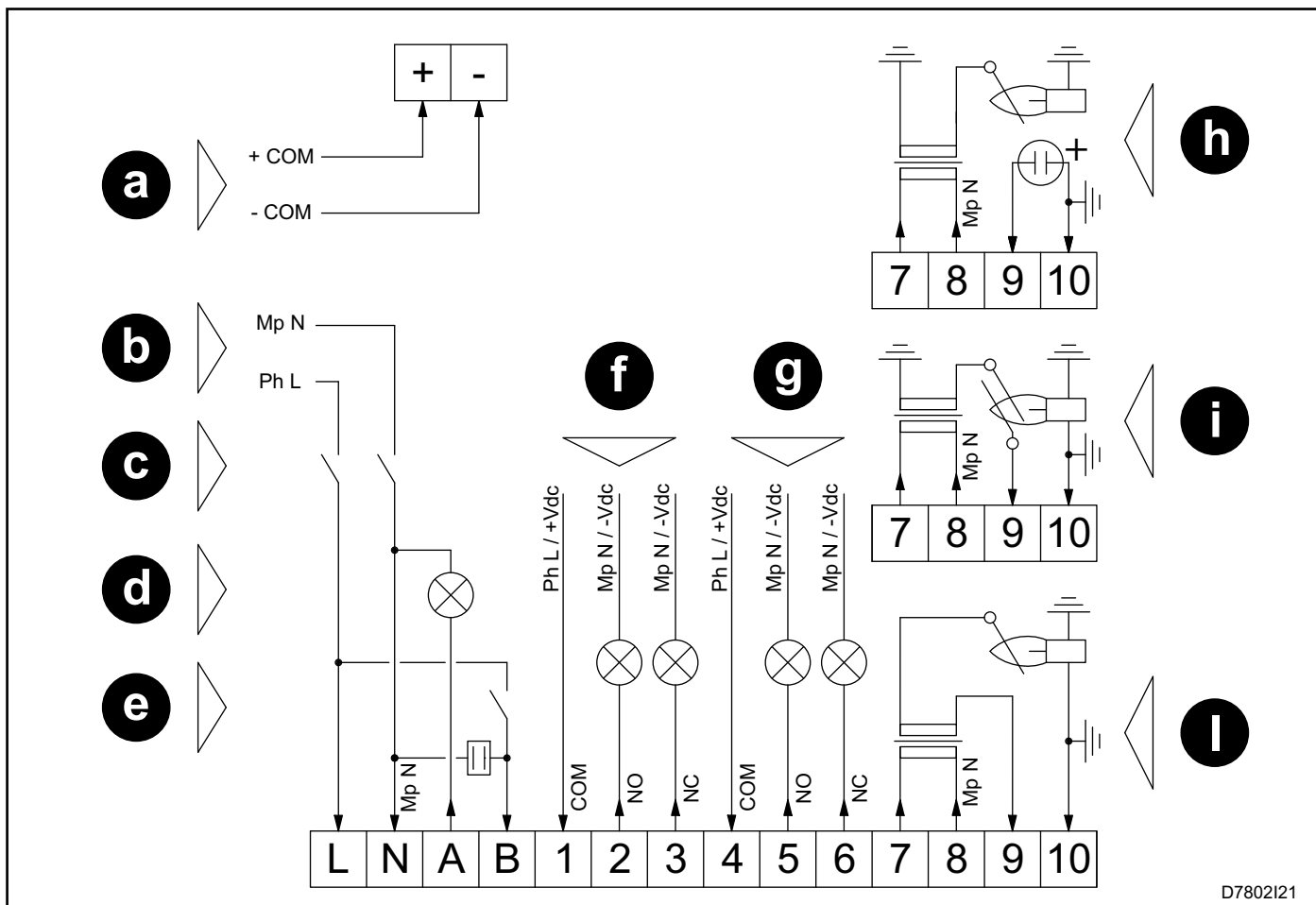


D7802I21

| Pos. | Description | Pos. | Description |
|------|-------------|------|-------------|
| a | ECS serial communication | f | Safety burner on contact output |
| b | Power supply | g | Status indication output |
| c | Safety stop | h | UV-2 probe flame detection |
| d | Digital output | i | Flame detection with dedicated electrode |
| e | Digital input | l | Unirod flame detection |

**Terminal connectors**

| Pos. | Description | Pos. | Description |
|------|-------------|------|-------------|
| + | ECS communication positive input | 3 | Safety burner on output (Nc) |
| - | ECS communication negative input | 4 | Status indication output (Com) |
| L | Power supply phase | 5 | Status indication output (No) |
| N | Power supply neutral | 6 | Status indication output (Nc) |
| A | Digital output (phase) | 7 | Ignition transformer phase |
| B | Digital input (phase) | 8 | Ignition transformer neutral |
| 1 | Safety burner on output (Com) | 9 | Detection electrode, signal from transformer (unirod) or UV probe negative |
| 2 | Safety burner on output (No) | 10 | Pe ground protection, burner body and UV probe positive |

## ESA EXP-2 EXPANSION CONNECTIONS
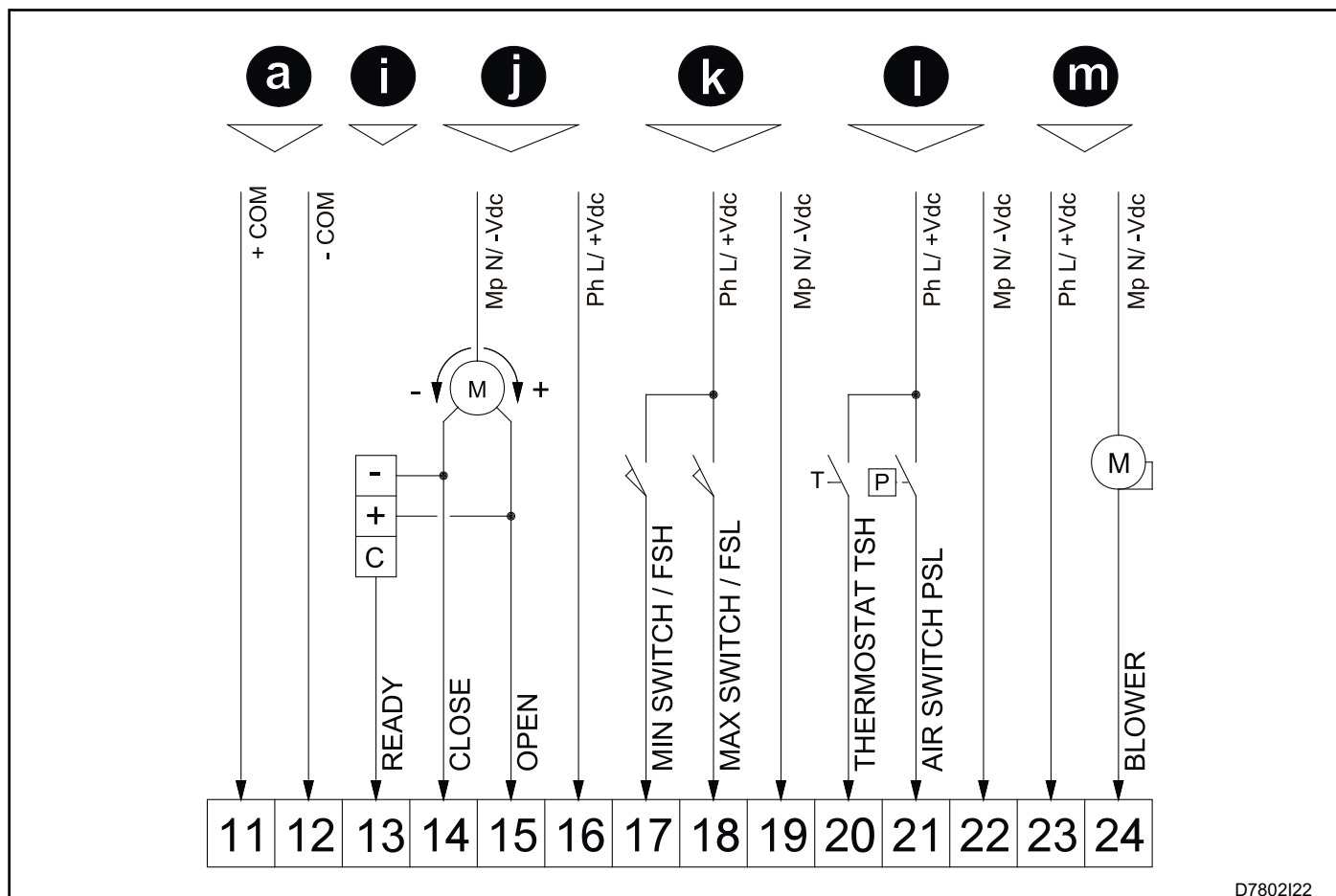


D7802I22

| Pos. | Description | Pos. | Description |
|---|---|---|---|
| a | ECS serial communication | k | Air regulation valve limit switch or air flow switch |
| i | External temperature regulator | l | Air pressure switch and thermostat input |
| j | Air regulation valve | m | Combustion blower or air valve |

**Terminal connectors**

| Pos. | Description | Pos. | Description |
|---|---|---|---|
| 11 | ECS communication positive input | 18 | Input for FSL purging or maximum position limit switch for air regulation valve (phase) |
| 12 | ECS communication negative input | 19 | Input for air flow switch or air regulation valve limit switch neutral |
| 13 | Temperature regulation consent output (phase) | 20 | Thermostat input for ignition (phase) |
| 14 | Air regulation valve closing output (phase) | 21 | PLS air pressure switch input (phase) |
| 15 | Air regulation valve opening output (phase) | 22 | Air pressure switch and thermostat input neutral |
| 16 | Power supply phase for air regulation valve control | 23 | Power supply phase for air valve or combustion blower command. |
| 17 | Input for air FSH for ignition or air regulation valve minimum position limit switch (phase) | 24 | Air partializing / interception valve or blower command output (phase) |

## OVERALL DIMENSIONS



internal base view

base          front

D7802I19
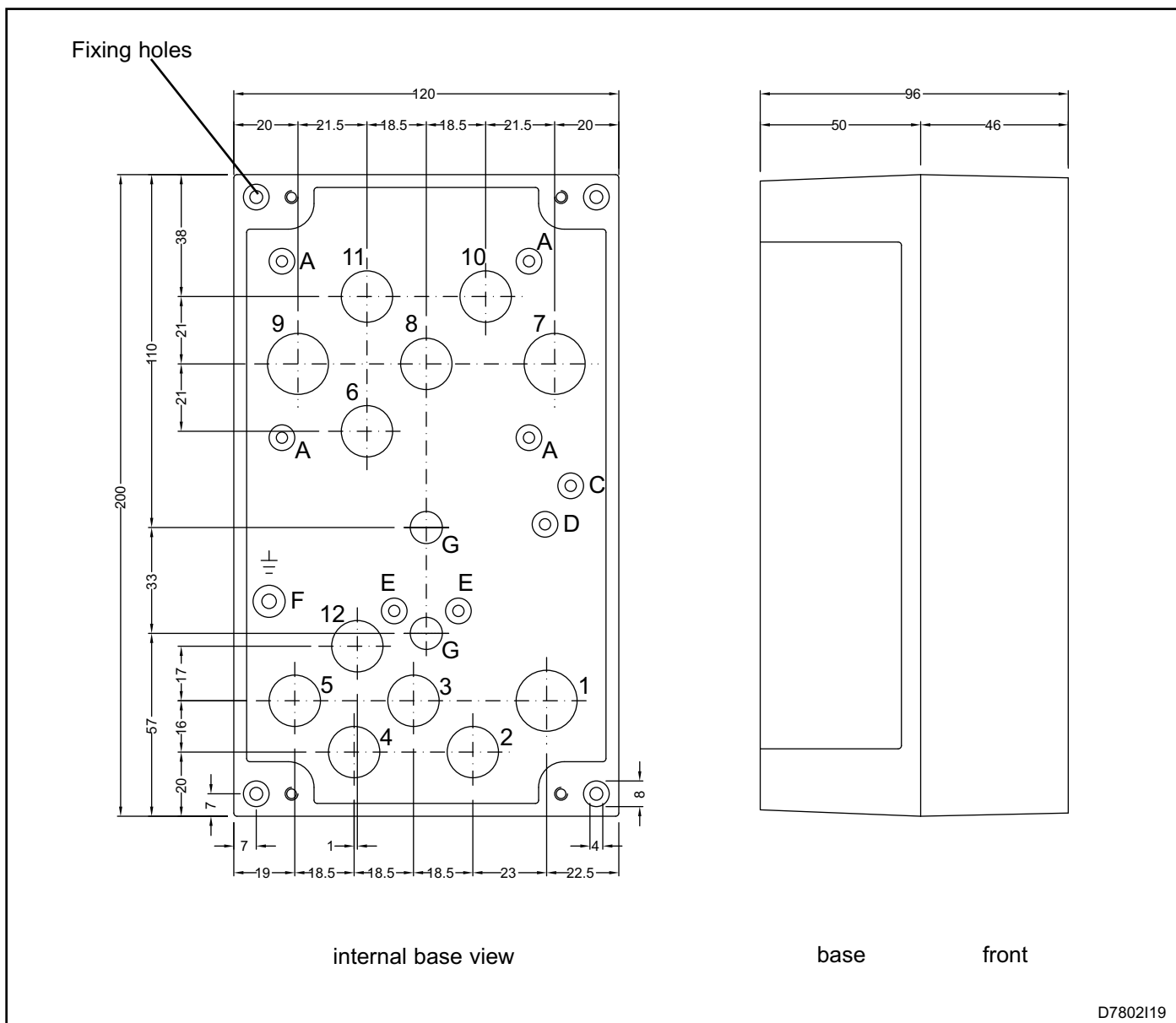
| Preformed holes | Diameter mm | Cable |
|---|---|---|
| 1 | 19 | PG11 - M20x1,5 |
| 2-3-4-5-12 | 16 | PG9 - M16x1,5 |
| 6-8-10-11 * | 16 | PG9 - M16x1,5 |
| 7-9 * | 19 | PG11 - M20x1,5 |

* The mounting of the transformer precludes the possibility of using the steps of cables 6 ÷ 11

| Pos. | Elements |
|---|---|
| A | Fastening connectins for transformer |
| C | Not used |
| D | Not used |
| E - E | Not used |
| F | Shoulder screw for earthing |
| G - G | Mounting plate for back collar (tube ½") – thread M6 |

The installation of expansion cards, precludes the possibility to mount the transformer inside ESA REFLAM-H and vice-versa; in this case it necessary to use the ESA TRAFO box to contain the ignition transformer (E5004).

# ORDERING CODE - BURNER CONTROL MODE 1,3,4

**ESA REFLAM**

| 01 | 02 | 03 | 04 | 05 | 06 | 07 | 08 | 09 | 10 | 11 | 12 | 13 | 14 | 15 |

| 16 | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 | 25 | 26 | 27 | 28 | 29 |

| MODEL | 01 |
|---|---|
| ESA REFLAM-H | H |

| FUNCTIONING MODE | 02 |
|---|---|
| Mode 1 (continuous start command) | 1 |
| Mode 3 (semi-continous start command) | 3 |
| Mode 4 standby | 4 |
| Mode 4 autostart | A |

| PREPURGE TIME | 03 |
|---|---|
| inhibited | 00 |
| from 1 to 99 seconds (M.4 and 3) | (*) |
| from 2 to 9 minutes (M.4 and 3) | 2M-9M |
| from 10 to 20 minutes (M.4 and 3) | AM-LM |

| 1 ST SAFETY TIME | 04 |
|---|---|
| from 1 to 25 seconds | (*) |

| REGULATOR DELAY | 05 |
|---|---|
| inhibited | 00 |
| from 1 to 25 seconds (M.4) | (*) |

| PHASE 2 ENABLING | 06 |
|---|---|
| Phase 2 enabled (M.4 and 3) | C |
| Phase 2 disabled | R |

| BEHAVIOR AT FLAME FAILURE | 07 |
|---|---|
| Lock-out | N |
| Re-ciycle enable (M.4) | Y |
| Spark restoration enable (M.1 and 4) | K |
| Only one recycle repetition (M.4) | R |
| Only one spark restoration (M.1 and 4) | S |

| SUPPLY VOLTAGE | 08 |
|---|---|
| 115 Vac | 1 |
| 230 Vac | 2 |

| POSTPURGE FLEX & ILLEGAL DETECTION | 09 |
|---|---|
| Postpurge flex disable | / |
| Postpurge flex enable (M.4) | F |
| Only indication of illegal flame (M.1) | N |

| POSTPURGE TIME | 10 |
|---|---|
| from 0 to 99 seconds | (*) |
| 2 minute | 2M |
| 3 minute | 3M |
| 4 minute | 4M |

| BURNER FUNCTIONING MODE | 11 |
|---|---|
| Not permanent (stop every 24h) | D |
| Permanent with detection rod | R |
| Permanent with UV and shutter | U |

| AIR FLOW CONTROL TYPE | 12 |
|---|---|
| Continue or not present | C |
| Discontinue delayed 0 sec. (M.4) | D |
| Pulse (M.4) | P |
| Remote (M.4) | R |
| Discontinue delayed 3 sec. (M.4) | E |
| Discontinue delayed 5 sec. (M.4) | F |
| Discontinue delayed 10 sec. (M.4) | G |

| DIGITAL IMPUT FUNCTION | 13 |
|---|---|
| Inhibited (M.4) | Z |
| Reset / Stop / Start | B |
| Only stop (M.4) | S |
| Only reset (M.4) | U |
| Thermostat (M.4) | T |
| High temperature enabling (M.1 & 4)** | H |
| Main ON / Off function (M.4) | M |
| Air ON / Off function (M.4) | A |
| FSL enable purge (M.4) | P |
| FSH enable ignition (M.4) | G |
| ZSL gas valve switch (M.4) | Z |

| DIGITAL OUTPUT FUNCTION | 14 |
|---|---|
| Active only with fault | F |
| Active with fault and stop | B |
| Active with burner On (M.4) | M |
| Active with regulation consent (M.4) | R |
| Active to comand a NO shutter | O |
| Active to comand a NC shutter | C |
| Digital input control (M.4) | K |
| Minimum air control (M.4) | A |
| Minimum air control advance (M.4) | P |

| LOCAL BUTTON | 15 |
|---|---|
| Stop / Reset | B |
| Stop/reset enabled from remote (M.4) | R |
| Only stop (M.4) | S |
| Only reset (M.4) | U |

(*): Enter the value (in seconds)

(**): With MODE 1 operation it is possible to activate this function only if the ignition commands are managed through EXP-3 or EXP-5 expansion boards or through ECS serial communication.

(Mx): Parameter setting admitted only for functioning Mode indicated. Where non indicated it can be set for Mode 1,3,4.

## ORDERING CODE - BURNER CONTROL MODE 1,3,4

| AUTOMATIC IGNITION TRIAL | 16 |
|---|---|
| Inhibited (M. 1,3,4) | 0 |
| from 1 to 9 for generic lockout (M.4) | 1 - 9 |
| from 1 to 5 recycle for U lockout (M.4) | A - E |
| 1 - 5 re-ignition for U Lockout (M.4) | F - L |

| HIGH TEMPERATURE FUNCTION | 17 |
|---|---|
| Inhibited | / |
| Only flame bypass with ignition | H |
| Only flame bypass without ignition (M.4) | K |
| Only prepurge exclusion (M.4) | P |
| Flame bypass with ignition & prepurge esclusion (M.4) | B |
| Flame bypass without ignition & prepurge esclusion (M.4) | C |

| 1°ST STAGE GAS IGNITION TYPE | 18 |
|---|---|
| Fixed safety time | / |
| Variable safety time (M.4) | S |

| REACTION TIME AT FLAME LOSS | 19 |
|---|---|
| from 1 to 9 seconds | 1 - 9 |
| from 10 to 20 seconds | A - K |

| COMMUNICATION TIME OUT | 20 |
|---|---|
| 0 seconds (alarm deactivated) | 0 |
| 8 seconds | 1 |
| 16 seconds | 2 |
| 32 seconds | 3 |
| 64 seconds | 4 |
| 128 seconds | 5 |
| 256 seconds | 6 |
| 320 seconds | 7 |
| 400 seconds | 8 |
| 480 seconds | 9 |

| COMMUNICATION BAUDRATE | 21 |
|---|---|
| 4800 | 4 |
| 9600 | 9 |
| 19200 | 1 |
| 38400 | 3 |

| COMMUNICATION PROTOCOL | 22 |
|---|---|
| ECS | E |
| MODBUS 1 | 1 |
| MODBUS 2 | 2 |

| BURNER ON OUTPUT TYPE | 23 |
|---|---|
| Standard output | / |

| AVAILABLE PARAMETER | 24 |
|---|---|
| No associated function | / |

| SPECIAL VERSION | 25 |
|---|---|
| Standard | / |
| Ignition transformer inside | T |
| Pre wiring | C |
| TRAFO coupled with | A |
| With expansion EXP-2 (M.4) | 2 |
| With expansion EXP-3 | 3 |
| With expansion EXP-4 (M.4) | 4 |
| With expansion EXP-5 | 5 |

| | EXPANSION PARAMETERS | 26 27 28 29 |
|---|---|---|
| No expansion present | //// |
| Air press. switch in digital input | /x// |
| EXP-2 | v. tab. A |
| EXP-3 | v. E7015 |
| EXP-4 | v. E7016 |
| EXP-5 | v. E7017 |

| Tab. A - Expansion parameters EXP-2 | | | | | | | | |
|---|---|---|---|---|---|---|---|---|
| **26** | Inputs voltage | | **27** | Air pressure switch (**) | | **28** | Thermostat input | | **29** | Flow or limit switch control | |
| 115 Vac | 1 | Inhibited | / | | Inhibited | / | | Inhibited | / |
| 230 Vac | 2 | Puts in waiting phase (M.4) | H | | Enable (M.4) | T | | Remote serial control (M.4) | R |
| 24 Vac \ Vdc | 4 | Stop in lock-out from burner on (M.4) | L | | | | | Locale for prepurge and ignition (M.4) | L |
| | | Stop in lock-out after 5 sec. (M.4) | A | | | | | Only FSL check for purge (M.4) | P |
| | | Stop in lock-out after 20 sec.(M.4) | B | | | | | Only FSH check for ignition (M.4) | G |
| | | | | | | | | Only ZSL gas valve switch (M.4) | Z |

(**) Parameter 27 defines the operation of the air pressure switch connected to the digital input of the expansion or ESA REFLAM-H (parameter 13)

(Parameter 25): Certain selections are incompatible with each other (see "Overall dimensions"), if there are several possible selections (T and C, 2 and C or A, etc) the code priority to be indicated is the following: expansion cards, wiring, ignition transformer and finally coupled ESA TRAFO.

# ORDERING CODE - FLAME DETECTOR MODE 2

**ESA REFLAM** | 01 | 02 | 03 | 04 | 05 | 06 | 07 | 08 | 09 | 10 | 11 | 12 | 13 | 14 | 15 |

| 16 | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 | 25 | 26 | 27 | 28 | 29 |

| MODEL | 01 |
|---|---|
| ESA REFLAM-H | H |

| FUNCTIONING MODE | 02 |
|---|---|
| Mode 2 Flame detector | 2 |

| PREPURGE TIME | 03 |
|---|---|
| inhibited | 00 |

| 1 ST SAFETY TIME | 04 |
|---|---|
| inhibited | 03 |

| REGULATOR DELAY | 05 |
|---|---|
| inhibited | 00 |

| PHASE 2 ENABLING | 06 |
|---|---|
| Phase 2 disabled | R |

| BEHAVIOR AT FLAME FAILURE | 07 |
|---|---|
| Stop | N |

| SUPPLY VOLTAGE | 08 |
|---|---|
| 115 Vac | 1 |
| 230 Vac | 2 |

| POSTPURGE FLEX & ILLEGAL DETECTION | 09 |
|---|---|
| inhibited | / |

| 10 | POSTPURGE TIME |
|---|---|
| inhibited | 0 |

| 11 | BURNER FUNCTIONING MODE |
|---|---|
| Permanent with detection rod | R |
| Permanent with UV and shutter | U |

| 12 | AIR FLOW CONTROL TYPE |
|---|---|
| inhibited | C |

| 13 | DIGITAL IMPUT FUNCTION |
|---|---|
| Only reset | U |

| 14 | DIGITAL OUTPUT FUNCTION |
|---|---|
| Active only with fault | F |
| Active with fault and stop | B |
| Active to comand a NO shutter | O |
| Active to comand a NC shutter | C |

| 15 | LOCAL BUTTON |
|---|---|
| Reset | B |

## ORDERING CODE - FLAME DETECTOR MODE 2

| AUTOMATIC IGNITION TRIAL | 16 |
|---|---|
| Inhibited | 0 |

| HIGH TEMPERATURE FUNCTION | 17 |
|---|---|
| Inhibited | / |

| 1°ST STAGE GAS IGNITION TYPE | 18 |
|---|---|
| Fixed safety time | / |

| REACTION TIME AT FLAME LOSS | 19 |
|---|---|
| from 1 to 9 seconds | 1 - 9 |
| from 10 to 20 seconds | A - K |

| COMMUNICATION TIME OUT | 20 |
|---|---|
| 0 seconds (alarm deactivated) | 0 |

| 21 | COMMUNICATION BAUDRATE | |
|---|---|---|
| | 4800 | 4 |
| | 9600 | 9 |
| | 19200 | 1 |
| | 38400 | 3 |

| 22 | COMMUNICATION PROTOCOL | |
|---|---|---|
| | ECS | E |
| | MODBUS 1 | 1 |
| | MODBUS 2 | 2 |

| 23 | BURNER ON OUTPUT TYPE | |
|---|---|---|
| | Standard output | / |

| 24 | AVAILABLE PARAMETER | |
|---|---|---|
| | No associated function | / |

| 25 | SPECIAL VERSION | |
|---|---|---|
| | Standard | / |
| | Ignition transformer inside | T |
| | Pre wiring | C |
| | TRAFO coupled with | A |
| | With expansion EXP-2 (M.4) | 2 |
| | With expansion EXP-3 | 3 |
| | With expansion EXP-4 (M.4) | 4 |
| | With expansion EXP-5 | 5 |

| 26 27 28 29 | EXPANSION PARAMETERS | |
|---|---|---|
| | No expansion present | //// |
| | Air press. switch in digital input | /x// |
| | EXP-2 | v. tab. A |
| | EXP-3 | v. E7015 |
| | EXP-4 | v. E7016 |
| | EXP-5 | v. E7017 |

| Tab. A - Expansion parameters EXP-2 | | | | | | | |
|---|---|---|---|---|---|---|---|
| 26 Inputs voltage | | 27 Air pressure switch (**) | | 28 Thermostat input | | 29 Flow or limit switch control | |
| 115 Vac | 1 | Inhibited | / | Inhibited | / | Inhibited | / |
| 230 Vac | 2 | | | | | | |
| 24 Vac \ Vdc | 4 | | | | | | |

(**) Parameter 27 defines the operation of the air pressure switch connected in input to the expansion or to the digital input of ESA REFLAM-H (parameter 13)

(Parameter 25): Certain selections are incompatible with each other (see "Overall dimensions"), if there are several possible selections (T and C, 2 and C or A, etc) the code priority to be indicated is the following: expansion cards, wiring, ignition transformer and finally coupled ESA TRAFO.